

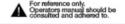


RT55 ROUGH TERRAIN CRANE

LOAD RATINGS

Edition 1

Dec. 2013









■ To owners, users and operators ■

Zoomlion Cranes appreciates your selection of the ZOOMLION Rough Terrain Crane for your application.

No one should operate the crane unless they read and understand the information in this manual

When you follow the instructions in this manual, your crane can operate at MAXIMUM EFFICIENCY.

The operator must keep this manual in the cab of the crane.

If there is anything in the manual that you do not understand, speak with us. We (Zoomlion Cranes) are NOT responsible for damages from an operator who does not obey the instructions in the OPERATOR'S MANUAL.

The OPERATOR'S MANUAL is an important part of the crane. If the crane becomes the property of a different person, make sure that the manual stays in the cab of the crane.

THANK YOU!

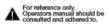
Mobile Crane Branch Company of ZOOMLION Heavy Industry Science and Technology Co., Ltd.

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Safety

Hazard Indicators

DANGER, WARNING, CAUTION, ATTENTION, NOTE, and IMPORTANT labels are on signs and decals, and as you read this manual to show important instructions. In this manual, DANGER, WARNING, and CAUTION labels are before the paragraph or item to which they apply. ATTENTION, NOTE, and IMPORTANT follow the paragraph or item they apply to. The markers are as follows:



Refers to a dangerous situation which, if you do not prevent, will cause death or injury.



Refers to a possible dangerous situation which, if you do not prevent, could cause death or injury.



Refers to a possible dangerous situation which, if you do not prevent, may cause light or moderate injury.

Attention

Refers to a situation which, if you do not prevent, may cause property or equipment damage.

Note

Refers to a tip or hint in the operation instructions.

▲ Important

Emphasizes the importance of the data in this manual.



This symbol shows a step or procedure that is not approved and can cause a dangerous situation.

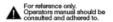
For reference only.
Operators manual should be





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Chapter 1 Informational data





1.1 HOIST TACKLE CHART

This chart only represents the maximum permissible hoist line load per parts of line. You must refer to the proper Lift Charts for machine rated loads.

Table 01 - 1 Line Parts

	MAXIMUM PERMISSIBLE HOIST LINE LOAD											
LINE PARTS	1	2	3	4	5	6	7	8	9	10		
MAXIMUM PERMISSIBLE HOIST LINE LOAD (KG)	5500	11000	16500	22000	27500	33000	38500	44000	49500	55000		
MAXIMUM PERMISSIBLE HOIST LINE LOAD (LBS)	12125	24250	36375	48500	60625	72750	84875	97000	109125	121250		

Wire rope: 19NAT-15×K7-IWRC-1960Mpa (3/4"ROTATION RESISTANT 15×K7 COMPACTED STRAND, GRADE 1960)

Weight: 160kg/100m (1.1LBS/FT) Minimum breaking strength: 31.1T (30.61TONS)

1.2 TIRE INFLATION CHART

Table 01 - 2 Tire Inflation Chart

RECOMMENDED TIRE PRESSURE								
TIRE SIZE STATIONARY CREEP (21/2MPH) TRAVEL								
26.50-25-32PR	580kpa (85 PSI)	580kpa (85 PSI)	450kpa (65 PSI)					

For reference only.
Operators manual should be consulted and adhered to.



1.3 WEIGHTS

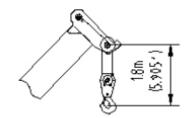
Table 01 - 3 Weights

HOOK BLOCK WEIGHTS

Main hook weight: 650kg (1433 LBS)

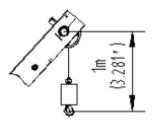
Auxiliary hook weight: 120kg (265 LBS)

DIMENSIONS ARE FOR MAIN HOOK AND AUXILIARY HOOKS.



MACHINE EQUIPMENT

- 1. COUNTERWEIGHT: 5000kg (1102 LBS).
- OUTRIGGER SPREAD: 6.9 m (22.6 ft) from center of outrigger float to center of outrigger float across the longitudinal axis of the machine; 6.9 m (22.6 ft) from center of outrigger float to center of outrigger float across the transversal axis of the machine
- Powered boom length 10.8 m (35.43 ft) retracted to 34 m (111.55ft) extended
- Crane height 3.75m (12 ft-3.5 in), length 13.1m (43 ft), width 3.3m (10 ft-10 in), wheelbase 3.95m (8 ft-6.6 in)



1.4 MAXIMUM OUTRIGGER FLOAT LOAD

When lifting loads shown in these capacity charts, no single float load will exceed 50000 kg (88,000 lb).





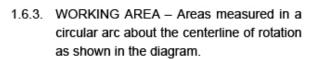
1.5 GENERAL

- 1.5.1 Rated loads as shown on Lifting Charts pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.
- 1.5.2 Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine shall be in compliance with the information in the *Operator's Manual* supplied with this machine. If these manuals are missing, order replacements from the manufacturer through your distributor.
- 1.5.3 These warnings do not constitute all of the operating conditions for the crane. The operator and job site supervision must read the *Operator's Manual*.
- 1.5.4 This crane and its load ratings are in accordance with ASME/ANSI B30.5.

1.6 DEFINITIONS

- 1.6.1. LOAD RADIUS The horizontal distance from the axis of rotation before loading to the center of the vertical hoist line or tackle with a load applied.
- 1.6.2. LOAD BOOM ANGLE It is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius. The boom angle before loading should be greater to account for deflections. The loaded boom angle

combined with the boom length give only an approximation of the operating radius.



- 1.6.4. FREELY SUSPENDED LOAD Load hanging free with no direct external force applied except by the hoist rope.
- CRANE WORKING POSITIONS

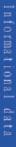
 WITHOUT OUTRIGGERS

 WITH OUTRIGGERS

 OKERPRONT

 THESE LINES DETERMINE THE LIMITS OF
 WORKING POSITIONS WHITCH CORRESPOND TO
 THOSE SHOWN ON THE CRANE CAPACITY CHART.
- 1.6.5. Side load Horizontal force applied to the lifted load either on the ground or in the air.
- 1.6.6. EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 1.6.7. BOOM SIDE OF CRANE The side of the crane over which the boom is positioned when in an OVER SIDE working position.

A Coperators manual should be consulted and adhered to.

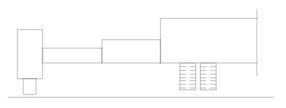




AWARNING

1.7 SET-UP

- 1.7.1. Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- 1.7.2. Crane load ratings on outriggers are based on all outrigger beams being fully extended / retracted, or in the case of partial extension ratings mechanically pinned appropriate position, and the tires raised free of the supporting surface.



- 1.7.3. Crane load ratings on tires depend on appropriate inflation pressure and the tire conditions. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
- 1.7.4. Consult appropriate section of the Operator's Manual for more exact description of hoist line reeving.
- 1.7.5. The use of more parts of line than required by the load may result in having insufficient rope to allow the hook block to reach the ground.
- 1.7.6. Properly maintained wire rope is essential for safe crane operation. Consult Operator's Manual for proper maintenance and inspection requirements.
- 1.7.7. When spin-resistant wire rope is used, the allowable rope loading shall be the breaking strength divided by five (5), unless otherwise specified by the wire rope manufacturer.

1.8 OPERATION

- 1.8.1. CRANE LOAD RATINGS MUST NOT BE EXCEEDED. DO NOT ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 1.8.2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 1.8.3. Do not operate at longer radii than those listed on the applicable Lift Chart (cross hatched areas shown on range diagrams) as tipping can occur without a load on the hook.
- 1.8.4. The boom angles shown on the Lift Charts give an approximation of the operating radius for a specified boom length. The boom angle, before loading, should A Constitution manual should be

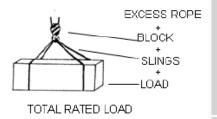


greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.

1.8.5. All telescopic sections must be extended synchronically.



- 1.8.6. Rated loads include the weight of hook block, slings, and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted.
- 1.8.7. When lifting over the jib, the weight of any hood block, slings, and auxiliary lifting devices at the boom head must be added to the load.



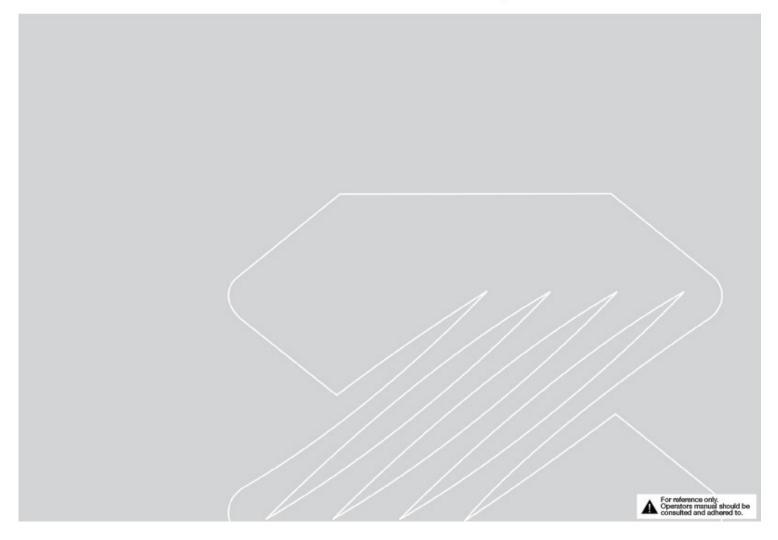
- 1.8.8. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum required, (see Hoist Tackle Chart), is considered excessive and must be accounted for. Deduct for each meter of excessive wire rope before attempting to lift a load.
- 1.8.9. When jibs are erected but unused, add three (3) times the weight of jib, any hook block, slings, and auxiliary lifting devices at the jib head to the load (jib weight: 952 kg (2099 lbs)).
- 1.8.10. Rated loads do not exceed 85% on outriggers or 75% on tires, of the tipping load as determined by ASME/ANSI B30.5.
- 1.8.11. Rated loads are based on freely suspended loads. No attempt shall be made to drag a load horizontally on the ground in any direction.
- 1.8.12. The user shall operate at reduced ratings to allow for adverse job conditions, such as: soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping off loads, hazardous conditions, experience of personnel, two-machine lifts, traveling with loads, electric wires, etc, (side pull on boom or jib is hazardous). If wind speed is higher than the maximum permissible value (45 ft/s (13.8 m/s), grade 6) or it is fulminous during crane operation, stop working and completely retract the boom and place it on the boom support for traveling.
- 1.8.13. Load ratings are dependent upon the crane being maintained according to manufacturer's specifications.
- 1.8.14. It is recommended that load handling devices, including hooks, and hook blocks, be kept away from boom head at all times.

For reference only.
Operators manual should be





Chapter 2 Lifts with outrigger beams fully extended

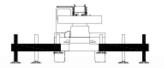






2.1 MAIN BOOM RATED LOADS

USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED





Rated loads on outriggers fully extended - 360°
(Rated load unit: Kg)

Working	Boom Length (mm)						
Radius (mm)	10080	15440	20080	24720	29360	34000	Working Radius (mm)
3000	55000	27200					3000
3500	51300	27200					3500
4000	47550	27200					4000
4500	43250	27200	26300				4500
5000	39200	27200	26300				5000
5500	35750	27200	26300				5500
6000	32790	27200	25300	20000			6000
6500	30240	27200	24300	19300			6500
7000	27950	26450	23000	18650			7000
7500	25670	25000	21800	18050	15290		7500
8000	22510	23200	20700	17400	14750		8000
8830	17460						8830
9000		18510	18750	15790	13850	10560	9000
10000		15250	15530	14500	12700	10560	10000
11000		12820	13100	13300	11700	10100	11000
12000		10960	11220	11410	10800	9350	12000
13000		9510	9730	9920	9930	8650	13000
13461		9030					13461
14000			8530	8700	8720	8040	14000
16000			6720	6860	6880	7040	16000
18000			5470	5540	5550	5700	18000
18096			5460				18096
20000				4540	4550	4680	20000
22000				3790	3780	3890	22000
22733				3610			22733
24000					3160	3260	24000
26000					2680	2740	26000
27371					2470		27371
28000						2310	28000
30000						1960	30000
32000						1700	32000
32009						1700	320 🛦 👸

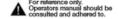
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Rated loads on outriggers fully extended - 360° (Rated load unit: lb)										
Working Radius			Boom Le	ngth (ft)			Working Radius			
(ft)	35	51	66	81	96	112	(ft)			
10	121000	60200					10			
12	110110	60200					12			
15	93830	60200	58190				15			
20	71060	59400	51370	40810			20			
25	52840	49720	43450	36520	31350		25			
28	38380						28			
30		38250	37290	31570	27610	23280	30			
35		28750	29530	27610	24200	21120	35			
40		22590	23260	23830	21450	18700	40			
44		19110					44			
45			18860	19370	19250	16720	45			
50			15610	16070	16240	15070	50			
55			13140	13530	13690	13640	55			
59			11560				59			
60				11520	11660	12060	60			
65				9890	10020	10390	65			
70				8570	8670	9010	70			
74				7640			74			
75					7540	7850	75			
80					6580	6860	80			
85					5780	6000	85			
89					5220		89			
90						5260	90			
95						4620	95			
100						4060	100			
105						3600	105			







SET-UP

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- Crane load ratings on outriggers are based on all outrigger beams being fully extended / retracted, or in the case of partial extension ratings mechanically pinned in the appropriated position, and the tires raised free of the supporting surface.

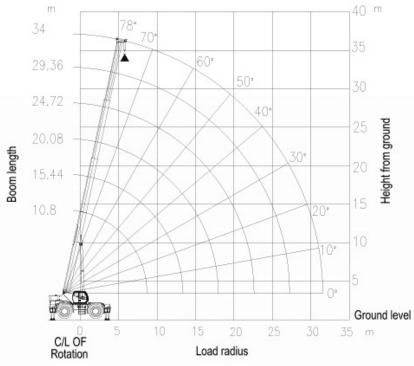
OPERATION

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. NO ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Lift Charts give an approximation of the operation radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated Loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lift ratings are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See HOIST TACKLE CHART for rope information.
- 6. All telescopic sections must be extended synchronically.

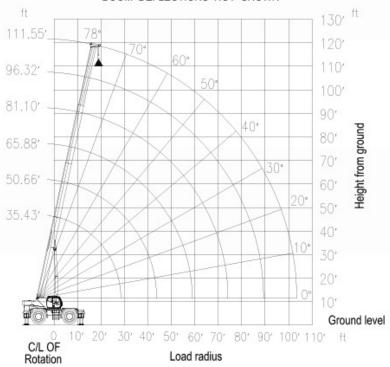
Lifts with outrigger beams fully extended



BOOM DEFLECTIONS NOT SHOWN



BOOM DEFLECTIONS NOT SHOWN



Lift Height on Outriggers Fully Extended





2.2 10 M JIB LIFTING CAPACITIES

USE THIS CHART ONLY WHEN ALL OUTRIGGERS ARE FULLY EXTENDED

USE THIS CHART ONLY WHEN JIB SECTION 2 IS NOT PULLED OUT FROM JIB
SECTION 1



10 m jib lifting capacities - 360° (Lifting capacity unit: kg Working radius unit: mm)											
Derricking	0° Offs	et	20° C	Offset	40° Offset						
Angle (°)	Working Radius (mm)	360° (kg)	Working Radius (mm)	360° (kg)	Working Radius (mm)	360° (kg)					
76	8645	5500	11471	2850	13695	1940					
74	10129	5050	12909	2700	15057	1890					
72	11598	4600	14329	2550	16398	1850					
70	13050	4200	15729	2450	17716	1800					
68	14484	3840	17107	2350	19011	1750					
66	15898	3500	18462	2250	20280	1700					
64	17290	3200	19792	2150	21522	1700					
62	18659	2900	21096	2050	22735	1650					
60	20002	2700	22371	1990	23918	1600					
58	21319	2500	23617	1940	25069	1600					
56	22607	2300	24832	1850	26187	1550					
54	23865	2150	26013	1800	27271	1550					
52	25092	1990	27161	1750	28320	1550					
50	26285	1850	28273	1650	29331	1500					
48	27445	1750	29349	1550	30304	1450					
46	28568	1600	30386	1450	31238	1400					
44	29654	1500	31384	1400	32132	1350					
42	30702	1420	32341	1300	32984	1250					
40	31709	1290	33256	1230	33793	1200					
38	32676	1180	34128	1120	34558	1100					

For reference only.
Operators manual should be consulted and adhered to.





10 m jib lifting capacities - 360°

(Lifting capacity unit: Ib Working radius unit: ft)

Demission 0° Offset 20° Offset 40° Offset									
Derricking		Set		SEL	///	JIISEL .			
Angle (°)	Working Radius (ft)	360° (lb)	Working Radius (ft)	360° (lb)	Working Radius (ft)	360° (lb)			
76	28	12100	37	6270	44	4290			
74	33	11110	42	5940	49	4180			
72	38	10120	47	5610	53	4070			
70	42	9240	51	5390	58	3960			
68	47	8470	56	5170	62	3850			
66	52	7700	60	4950	66	3740			
64	56	7040	64	4730	70	3740			
62	61	6380	69	4510	74	3630			
60	65	5940	73	4400	78	3520			
58	69	5500	77	4290	82	3520			
56	74	5060	81	4070	85	3410			
54	78	4730	85	3960	89	3410			
52	82	4400	89	3850	92	3410			
50	86	4070	92	3630	96	3300			
48	90	3850	96	3410	99	3190			
46	93	3520	99	3190	102	3080			
44	97	3300	102	3080	105	2970			
42	100	3130	106	2860	108	2750			
40	104	2850	109	2710	110	2640			
38	107	2590	111	2480	113	2420			





SET-UP

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- Crane load ratings on outriggers are based on all outriggers beams being fully extended / retracted, or in the case of partial extension ratings mechanically pinned in the appropriate position, and the tires raised free of the supporting surface.

OPERATION

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. NO ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3. EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Lift Chart give an approximation of the operation radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated Loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lift ratings are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See HOIST TACKLE CHART for rope information.
- When lifting over the jib, the weight of any hook block, slings, and any auxiliary lifting devices at the boom head must be added to the load.
- For all boom lengths less than the maximum with the jib erected, the rated loads are determined by boom angle only in the appropriate column.
- 8. For all boom lengths less than the listed boom length, the rated load is to be determined by boom angle.

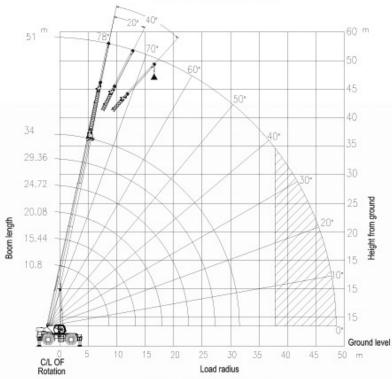
Lifts with outrigger beams fully extended



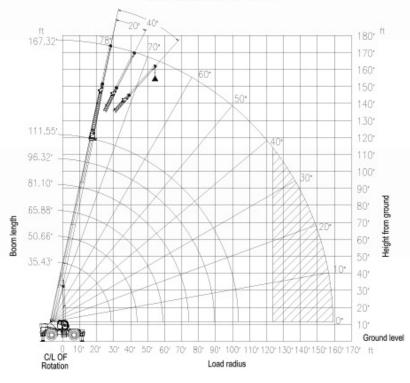
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LOAD RATINGS FOR ROUGH TERRAIN CRANE

BOOM DEFLECTIONS NOT SHOWN



BOOM DEFLECTIONS NOT SHOWN



Lift Height on Jib Section 2 Erected

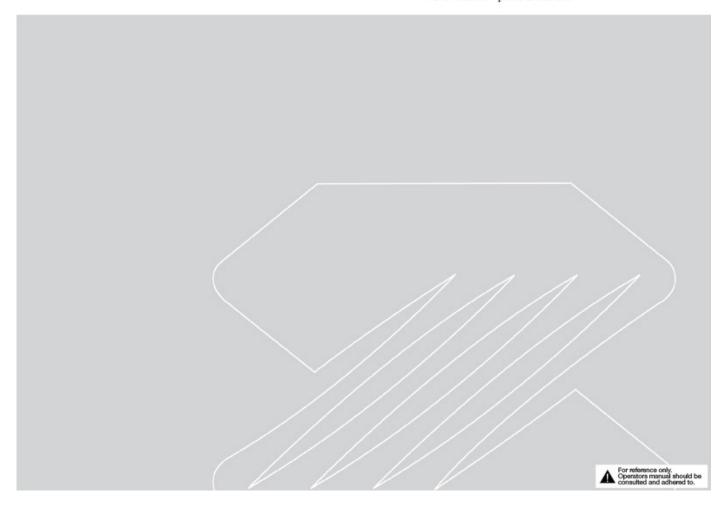
For reference only.

Operators manual should be consulted and adhered to.





Chapter 3 Lifts with outrigger beams at mid-position







3.1 MAIN BOOM RATED LOADS

USE THIS CHART WHEN ALL OUTRIGGERS ARE PINNED IN THE MID-POSITION



Rated loads on outriggers pinned in mid-position - 360° (Rated load unit: kg)

Working Radius			Boom Lei	ngth (mm)			Working Radius
(mm)	10800	15440	20080	24720	29360	34000	(mm)
3000	51750	27200					3000
3500	45450	27200					3500
4000	40350	27200					4000
4500	36150	27200	26300				4500
5000	30380	27200	26300				5000
5500	24990	25610	25880				5500
6000	21110	21680	21930	20000			6000
6500	18180	18710	18950	19140			6500
7000	15870	16400	16630	16800			7000
7500	14010	14540	14760	14920	14900		7500
8000	12490	13000	13230	13380	13370		8000
8500	11230	11700	11940	12100	12080		8500
8830	10610						8830
9000		10610	10830	11000	10980	10560	9000
9500		9670	9890	10050	10030	10180	9500
10000		8850	9070	9220	9210	9360	10000
10500		8140	8350	8500	8500	8640	10500
11000		7510	7710	7860	7860	8000	11000
11500		6960	7150	7300	7300	7440	11500
12000		6460	6650	6790	6790	6930	12000
12500		6020	6190	6330	6340	6470	12500
13000		5630	5780	5920	5930	6060	13000
13461		5360					13461

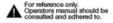
Operators manual should to

beams at mid-position



Rated loads on outriggers pinned in mid-position - 360° (Rated load unit: kg)

(mm) 10800 15440 20080 24720 29360 34000 (mm) 13500 5410 5550 5550 5680 13500 14000 5080 5200 5210 5340 14000 14500 4770 4890 4900 5030 14500 15000 4480 4600 4610 4740 15000 15500 4220 4340 4350 4470 15500 16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18096 18500 2940 2950 3060 19000 19500 2940<	Working Radius		Working Radius					
14000 5080 5200 5210 5340 14000 14500 4770 4890 4900 5030 14500 15000 4480 4600 4610 4740 15000 15500 4220 4340 4350 4470 15500 16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20500 2520 2650 2760 20000 21000		10800	15440	20080	24720	29360	34000	
14500 4770 4890 4900 5030 14500 15000 4480 4600 4610 4740 15000 15500 4220 4340 4350 4470 15500 16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 21000 2390 2390 2490 21000 21500	13500			5410	5550	5550	5680	13500
15000 4480 4600 4610 4740 15000 15500 4220 4340 4350 4470 15500 16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18500 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2390 2390 2490 21000 21500 2280 2270 2370 21500 22500 2280	14000			5080	5200	5210	5340	14000
15500 4220 4340 4350 4470 15500 16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18500 18500 18500 18500 19000 19500 2940 2950 3060 19000 19500 2940 2950 3060 19000 19500 20000 2650 2650 2760 20000 20500 20500 20500 20500 20500 20500 21000 21500 21500 2250 2250 2250 2250 22500 22500 22500 22500 22500 22733 2270 22733 23000 2040 23000	14500			4770	4890	4900	5030	14500
16000 3980 4090 4100 4220 16000 16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18500 18500 18500 18500 19000 19500 19500 19500 19500 19500 19500 2940 2950 3060 19000 19500 20000 2900 19500 20000 20000 20500 20000 20500 20000 20500 20500 20500 20500 21500 21500 22500 22500 22500 22000 22500 22500 22000 22733 22733 22733 22733 22733 22000 23000 23000 23000 23000 23000 23000 23000 23000 <t< td=""><td>15000</td><td></td><td></td><td>4480</td><td>4600</td><td>4610</td><td>4740</td><td>15000</td></t<>	15000			4480	4600	4610	4740	15000
16500 3760 3860 3880 3990 16500 17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18500 18500 18500 18500 18500 18500 19500 19500 19500 19500 19500 19500 19500 19500 2940 2950 3060 19000 19500 20000 2900 19500 20000 20500 2900 19500 20000 20500 20500 20500 20500 20500 21000 21500 21500 2280 2270 2370 21500 22500 22000 22500 22000 22500 22000 22733 2070 22733 2070 22733 23000 2040 23000 2040 23000	15500			4220	4340	4350	4470	15500
17000 3560 3650 3660 3780 17000 17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18500 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22500 2080 2060 2140 22500 22733 2070 1950 2040 23000	16000			3980	4090	4100	4220	16000
17500 3380 3460 3470 3580 17500 18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22500 2080 2060 2140 22500 22733 2070 22733 2000	16500			3760	3860	3880	3990	16500
18000 3220 3270 3280 3390 18000 18096 3230 18096 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 22500 2280 2270 2370 21500 22500 2080 2060 2140 22500 22733 2070 22733 23000	17000			3560	3650	3660	3780	17000
18096 3230 18096 18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22500 2180 2160 2250 22000 22733 2070 22733 23000 1950 2040 23000	17500			3380	3460	3470	3580	17500
18500 3100 3110 3220 18500 19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 2040 23000	18000			3220	3270	3280	3390	18000
19000 2940 2950 3060 19000 19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22733 2070 22733 22733 23000 1950 2040 23000	18096			3230				18096
19500 2790 2800 2900 19500 20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	18500				3100	3110	3220	18500
20000 2650 2650 2760 20000 20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	19000				2940	2950	3060	19000
20500 2520 2520 2620 20500 21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 2040 23000	19500				2790	2800	2900	19500
21000 2390 2390 2490 21000 21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	20000				2650	2650	2760	20000
21500 2280 2270 2370 21500 22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	20500				2520	2520	2620	20500
22000 2180 2160 2250 22000 22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	21000				2390	2390	2490	21000
22500 2080 2060 2140 22500 22733 2070 22733 23000 1950 2040 23000	21500				2280	2270	2370	21500
22733 2070 22733 23000 1950 2040 23000	22000				2180	2160	2250	22000
23000 1950 2040 23000	22500				2080	2060	2140	22500
	22733				2070			22733
23500 1860 1940 23500	23000					1950	2040	23000
	23500					1860	1940	23500

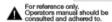






Rated loads on outriggers pinned in mid-position - 360° (Rated load unit: lb)									
Working Radius		Working Radius							
(ft)	35	51	66	81	96	112	(ft)		
10	112530	60200					10		
12	96360	60200					12		
15	78320	60200	58190				15		
20	46530	48300	49350	40810			20		
25	30540	32020	32890	33590	31350		25		
28	23520						28		
30		23140	23900	24520	24720	23280	30		
35		17560	18250	18810	18990	19510	35		
40		13770	14370	14880	15050	15530	40		
44		11600					44		
45			11550	12020	12180	12630	45		
50			9420	9840	10000	10420	50		
55			7770	8140	8280	8680	55		
59			6740				59		
60				6770	6900	7280	60		
65				5650	5770	6120	65		
70				4740	4830	5160	70		
74				4120			74		
75					4040	4340	75		
80					3370	3630	80		
85					2810	3030	85		
89					2440		89		
90						2500	90		

beams at mid-position





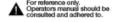


SET-UP

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- Crane load ratings on outriggers are based on all outrigger beams being fully extended / retracted, or partial extension ratings mechanically pinned in the appropriated position, and the tyres raised free of the supporting surface.

OPERATION

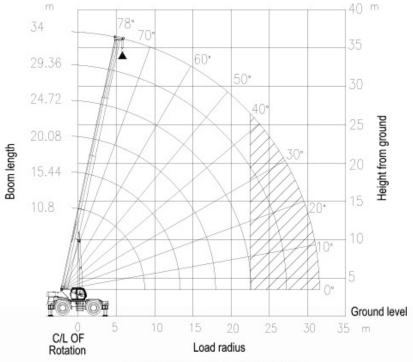
- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. NO ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- 2. When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- 3. EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Lift Charts give an approximation of the operation radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated Loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See HOIST TACKLE CHART for rope information.
- 6. All telescopic sections must be extended synchronously.



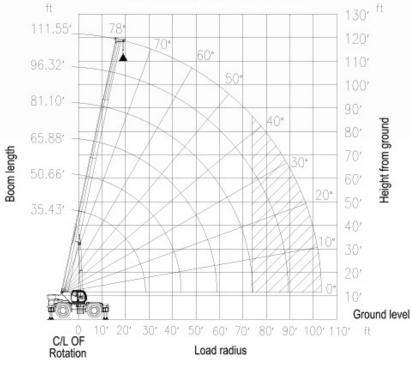




BOOM DEFLECTIONS NOT SHOWN



BOOM DEFLECTIONS NOT SHOWN



Lift Height on Outriggers Pinned in the Mid-position

For reference only.

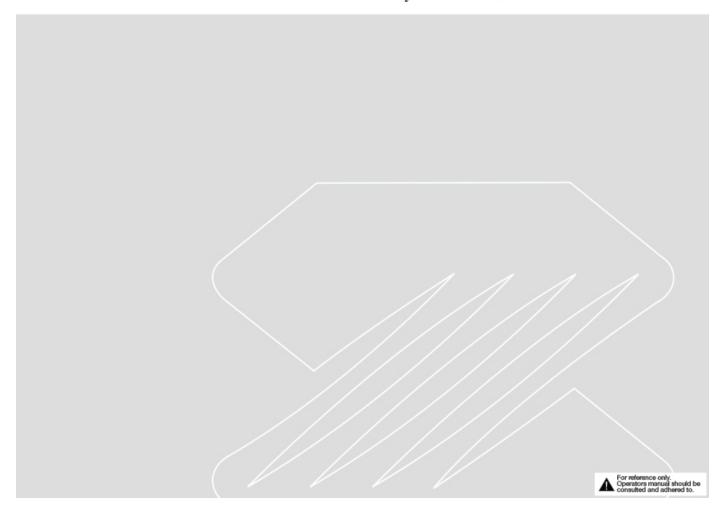
Operators manual should be consulted and adhered to.

Lifts with outrigger beams at mid-position





Chapter 4 Lifts with outrigger beams fully retracted



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4.1 MAIN BOOM RATED LOADS

USE THIS CHART WHEN ALL OUTRIGGERS ARE FULLY RETRACTED



Rated loads on outriggers are fully retracted - 360° (Rated load unit: kg) Working Working Boom Length (mm) Radius Radius (mm) (mm)

For reference only.
Operators manual should be

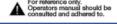
Lifts with outrigger beams fully retracted





Rated loads on outriggers are fully retracted - 360° (Rated load unit: lb)									
Working Radius (ft)		Working							
	35	51	66	81	96	112	Radius (ft)		
10	76010	60200					10		
12	53440	55340					12		
15	35750	37370	38340				15		
20	21540	22910	23720	24380			20		
25	14310	15530	16260	16840	17020		25		
28	10850						28		
30		11070	11730	12270	12440	12930	30		
35		8100	8700	9200	9360	9820	35		
40		6000	6540	7000	7160	7590	40		
44		4820					44		
45			4930	5350	5500	5910	45		
50			3680	4070	4220	4610	50		
55			2720	3050	3190	3560	55		

Lifts with outrigger beams fully retracted







SET-UP

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- Crane load ratings on outriggers are based on all outrigger beams being fully extended / retracted, or partial extension ratings mechanically pinned in the appropriated position, and the tyres raised free of the supporting surface.

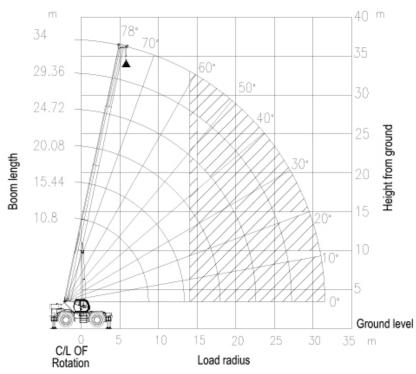
OPERATION

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. NO ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When either radius or boom length, or both, are between listed values, the smaller of the two listed load ratings shall be used.
- EXTRA-CAUTION ZONE Tipping can occur with some boom/jib combinations at radii within this area without any load on the hook.
- 4. The boom angles shown on the Lift Charts give an approximation of the operation radius for a specified boom length. The boom angle, before loading, should be greater to account for boom deflection. It may be necessary to retract the boom if maximum boom angle is insufficient to maintain rated radius.
- 5. Rated Loads include the weight of hook block, slings and auxiliary lifting devices. Their weights shall be subtracted from the listed rated load to obtain the net load that can be lifted. Rated lifting capacities are based on correct reeving. Deductions must be made for excessive reeving. Any reeving over the minimum is considered excessive. Deduct for each foot of excessive wire rope before attempting to lift a load. See HOIST TACKLE CHART for rope information.
- All telescopic sections must be extended synchronously.

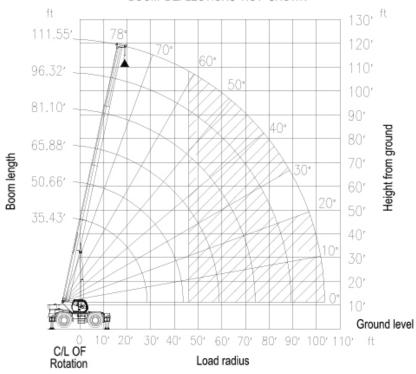
beams fully retracted



BOOM DEFLECTIONS NOT SHOWN



BOOM DEFLECTIONS NOT SHOWN



Lift Height on Outriggers Fully Retracted

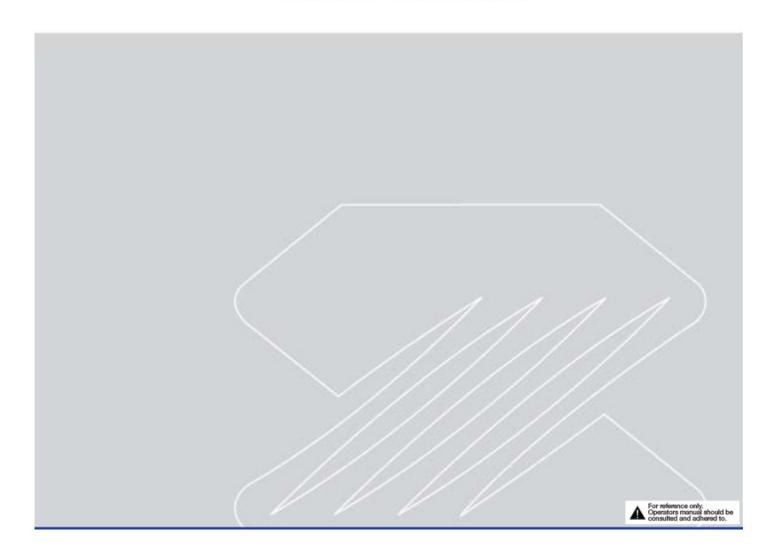
A Operators manual should be consulted and adhered to.

Lifts with outrigger beams fully retracted





Chapter 5 Lifts on tires









Rated loads on tires

(Rated load unit: kg) Boom Length of 10800 mm Boom Length of 15440 mm Working Boom Boom Pick Stationary Stationary Pick Radius Angle Angle & over Front over Front & Carry (°) (°) (mm) Carry (°) (°) 74.15 66.82 63.79 72.18 70.18 60.67 57.43 68.16 54.05 66.10 50.48 64.00 46.69 61.86 42.61 59.67 38.11 57.42 33.01 55.11 26.90 52.72 18.51 50.24 47.66 44.96 42.11 39.07 35.79 32.19 28.13 23.33 17.05

Lifts on tires

A For reference only. Operators manual should be consulted and adhered to.







Rated loads on tires (Rated load unit: kg)									
Boom Length of 20080 mm					Boom Length of 24720 mm				
Working Radius (mm)	Boom Angle (°)	360 (°)	Stationary over Front	Pick & Carry	Boom Angle (°)	360 (°)	Stationary over Front	Pick & Carry	
3000	77.91								
3500	76.44								
4000	74.95								
4500	73.45	11970	20280	14950					
5000	71.93	10630	18500	13570					
5500	70.41	9460	16950	12370					
6000	68.86	8460	15580	11350	73.02	8750	15790	11560	
6500	67.30	7610	14420	10390	71.79	7890	14610	10640	
7000	65.71	6880	12800	9620	70.55	7150	13070	9800	
7500	64.11	6170	11390	8860	69.30	6420	11650	9080	
8000	62.48	5430	10210	8230	68.04	5680	10460	8440	
8500	60.82	4800	9220	7640	66.77	5040	9460	7840	
9000	59.13	4250	8370	7090	65.48	4490	8600	7330	
9500	57.41	3770	7630	6600	64.18	4000	7860	6830	
10000	55.66	3350	6980	5960	62.86	3570	7210	6180	
10500	53.86	2970	6420	5390	61.53	3190	6630	5610	
11000	52.01	2630	5910	4890	60.18	2840	6120	5100	
11500	50.12	2320	5460	4440	58.81	2530	5660	4640	
12000	48.16	2050	5060	4030	57.41	2250	5250	4230	
12500	46.14	1800	4690	3670	56.00	2000	4880	3860	
13000	44.04	1570	4360	3340	54.55	1760	4550	3530	
13500	41.85	1360	4060	3040	53.08	1550	4240	3220	
14000	39.55	1170	3780	2760	51.58	1350	3960	2940	
14500	37.13		3530	2510	50.04	1170	3700	2680	
15000	34.55		3300	2280	48.47		3460	2440	
15500	31.77		3080	2060	46.85		3240	2220	
16000	28.72		2880	1870	45.19		3040	2020	
16500	25.31		2700	1690	43.47		2850	1830	
17000	21.33		2540	1520	41.70		2670	1650	
17500	16.31		2380	1370	39.85		2500	1490	
18000	7.94		2250	1250	37.93		2350	1330	
18500	0		2250	1250	35.91		2210	1190	
								A For refer Operato	

Lifts on tires

Operators manual should be consulted and adhered to.





Rated loads on tires (Rated load unit: lb)								
Boom Length of 35 ft					Boom Length of 51 ft			
Working Radius (ft)	Boom Angle (°)	360 (°)	Stationary over Front	Pick & Carry	Boom Angle (°)	360 (°)	Stationary over Front	Pick & Carry
10	66.54	37620	59290	43890	73.97	38720	60170	44770
12	62.82	31160	51470	37880	71.56	32270	52360	38720
15	56.96	24080	42530	30930	67.87	25260	43510	31900
20	45.94	16540	32280	23000	61.45	17610	33220	23920
25	31.66	11320	22500	17620	54.54	12470	23680	18570
30	0	8200	17480	14720	46.90	8410	17290	14820
35					38.00	5700	13170	10920
40					26.40	3790	10310	8080
45					0	2720	8680	6470
	Boor	n Length	of 66 ft		Boom Length of 81 ft			
Working Radius	Boom Angle	360	Stationary	Pick	Working Radius	Boom Angle	360	Stationary
(ft)	(°)	(°)	Front	& Carry	(ft)	_	(°)	over Front
10	(°)	(°)		& Carry		(°)	(°)	
	(°)	(°)		& Carry		_	(°)	
10	(°)	(°) 25950		& Carry 32410		_	(°)	
10			Front			_	(°) 34270	
10 12 15	73.24	25950	44020	32410	(ft)	(°)		Front
10 12 15 20	73.24 68.57	25950 18270	44020 33820	32410 24520	(ft) 72.78	18790	34270	24980
10 12 15 20 25	73.24 68.57 63.72	25950 18270 13160	44020 33820 24390	32410 24520 19160	72.78 69.00	(°) 18790 13720	34270 24960	24980 19630
10 12 15 20 25 30	73.24 68.57 63.72 58.65	25950 18270 13160 9040	44020 33820 24390 17920	32410 24520 19160 15330	72.78 69.00 65.11	18790 13720 9560	34270 24960 18430	24980 19630 15740
10 12 15 20 25 30 35	73.24 68.57 63.72 58.65 53.25	25950 18270 13160 9040 6270	44020 33820 24390 17920 13730	32410 24520 19160 15330 11480	72.78 69.00 65.11 61.08	18790 13720 9560 6750	34270 24960 18430 14200	24980 19630 15740 11950
10 12 15 20 25 30 35 40	73.24 68.57 63.72 58.65 53.25 47.40	25950 18270 13160 9040 6270 4290	44020 33820 24390 17920 13730 10810	32410 24520 19160 15330 11480 8560	72.78 69.00 65.11 61.08 56.87	18790 13720 9560 6750 4740	34270 24960 18430 14200 11240	24980 19630 15740 11950 9000
10 12 15 20 25 30 35 40 45	73.24 68.57 63.72 58.65 53.25 47.40 40.88	25950 18270 13160 9040 6270 4290 2810	44020 33820 24390 17920 13730 10810 8660	32410 24520 19160 15330 11480 8560 6420	72.78 69.00 65.11 61.08 56.87 52.44	18790 13720 9560 6750 4740 3220	34270 24960 18430 14200 11240 9060	24980 19630 15740 11950 9000 6810
10 12 15 20 25 30 35 40 45 50	73.24 68.57 63.72 58.65 53.25 47.40 40.88 33.25	25950 18270 13160 9040 6270 4290 2810	44020 33820 24390 17920 13730 10810 8660 7030	32410 24520 19160 15330 11480 8560 6420 4790	72.78 69.00 65.11 61.08 56.87 52.44 47.70	18790 13720 9560 6750 4740 3220 2040	34270 24960 18430 14200 11240 9060 7380	24980 19630 15740 11950 9000 6810 5140

Lifts on tires

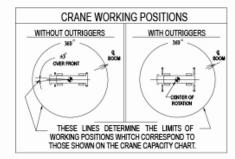
Operators manual should be consulted and adhered to.





SET-UP

- Crane load ratings are based on the crane being leveled and standing on a firm and uniform supporting surface.
- Crane load ratings on tires depend on appropriate inflation pressure and tire condition. Caution must be exercised when increasing air pressures in tires. Consult Operator's Manual for precautions.
- 3. Use of jib is not permitted for pick-and-carry operations.



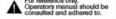
SET-UP

- For pick-and-carry operations, boom must be centered over the front of the crane with swing and brake lock engaged. Use minimum boom point height and keep load close to ground surface. Travel must be on smooth level surface.
- The load should be restrained from swinging. No on tire operation with jib erected.

OPERATION

- CRANE LOAD RATINGS MUST NOT BE EXCEEDED. NO ATTEMPT TO TIP THE CRANE TO DETERMINE ALLOWABLE LOADS.
- When radius is between listed values, the smaller of the two listed load ratings shall be used;
- 3. Do not operate at longer radii than those listed on the applicable *Lift Chart* as tipping can occur without a load on the hook.
- 4. All telescopic sections must be extended synchronously.
- Without outriggers, never maneuver the boom beyond listed load radii for applicable tires used to ensure stability.
- Creep speed is crane movement of less than 61 m (200ft) in 30-minutes period and not exceeding 1.6 KM/H (1MPH).

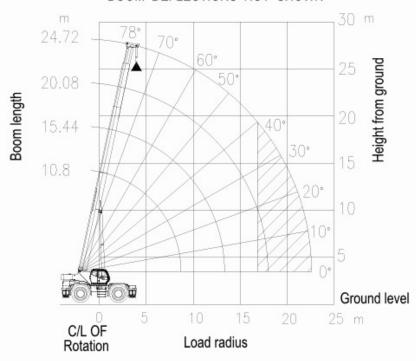
Lifts on tires

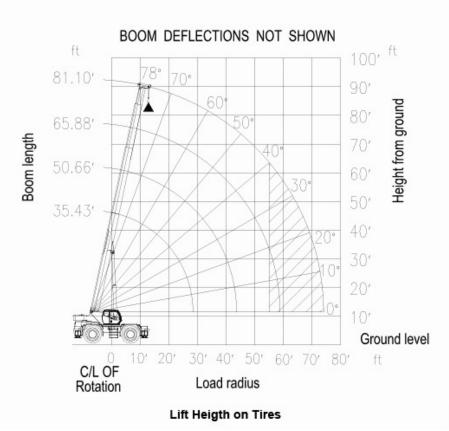






BOOM DEFLECTIONS NOT SHOWN





Lifts on tires

For reference only.

Operators manual should be consulted and adhered to.