

Lifting Capacities

Telescopic Rough Terrain Crane

RTC-8070

70-ton (63.5 metric ton)

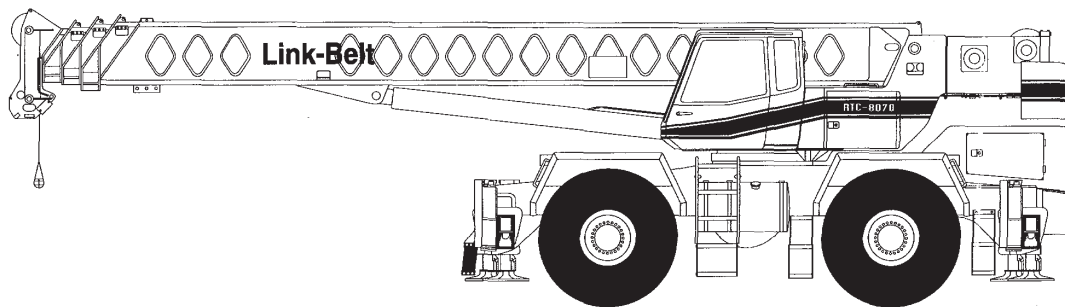
Boom and fly capacities for this machine are listed by the following sections:

Fully Extended Outriggers

- Working Range Diagram (15,000 lb. Counterweight)
- 41' to 69' 6" main boom capacities, **A-max** Mode
- 41' to 127' main boom capacities, Basic Mode "B"
- 39' 6" offset fly capacities, Basic Mode "B"
- 39' 6" to 67' Two-piece offsettable fly capacities, Basic Mode "B"

On Tires

- Working Range Diagram (15,000 lb. Counterweight)
- 41' to 69' 6" main boom capacities, **A-max** Mode
- 41' to 90' main boom capacities, Basic Mode "B"



CAUTION: This material is supplied for reference only. Operator must refer to in-cab crane rating manual to determine allowable machine lifting capacities and operating procedures.



Link-Belt
CONSTRUCTION EQUIPMENT

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OPERATING INSTRUCTIONS

GENERAL:

1. Rated lifting capacities in pounds as shown on lift charts pertain to this crane as originally manufactured and normally equipped. Modifications to the crane or use of optional equipment other than that specified can result in a reduction of capacity.
2. Construction equipment can be dangerous if improperly operated or maintained. Operation and maintenance of this crane must be in compliance with the information in the Operator's, Parts, and Safety Manuals supplied with this crane. If these manuals are missing, order replacements through the distributor.
3. The operator and other personnel associated with this crane shall read and fully understand the latest applicable American National Standards ASME B30.5 safety standards for cranes.
4. The rated lifting capacities are based on crane standing level on firm supporting surface.

SET UP:

1. The crane shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger pontoons or tires to spread the load to a larger bearing surface.
2. When making lifts on outriggers, all tires must be free of supporting surface. All outrigger beams must be extended to the same length; fully retracted, intermediate extended, or fully extended.
3. When making lifts on tires, they must be inflated to the recommended pressure. (See Operation note 20 and Tire Inflation.)
4. When operating on tires over the side, do not exceed 66 degree maximum boom angle. Loss of backward stability will occur causing a backward tipping condition.
5. When operating with 0 pound counterweight, do not swing over side on tires unless boom is fully retracted and boom angle is above 45°.
6. For required parts of line, see Wire Rope Capacity and Winch Performance.
7. Before setting up on intermediate outriggers, retracted outriggers, or tires, refer to Working

Range Diagrams and rated lifting capacities to determine allowable crane configurations.

OPERATION:

1. Rated lifting capacities at rated radii shall not be exceeded. Do not tip the crane to determine allowable loads. For concrete bucket operation, weight of bucket and load shall not exceed 80% of rated lifting capacities. For clamshell bucket operation, weight of the bucket and bucket contents is restricted to a maximum weight of 7000 pounds or 80% of rated lifting capacity, whichever is less. For magnet operation, weight of the magnet and load is restricted to a maximum weight of 7000 pounds or 80% of rated lifting capacity, whichever is less. For clamshell and magnet operation, maximum boom length is restricted to 60 ft. and the boom angle is restricted to a minimum of 35°. Lifts with either fly erected are prohibited for both clam and magnet operation.
2. Rated lifting capacities shown on fully extended outriggers do not exceed 85% of the tipping loads. Rated lifting capacities shown on intermediate extended or fully retracted outriggers are determined by the formula, rated load = (tipping load - 0.1 X load factor)/1.25. Rated lifting capacities shown on tires do not exceed 75% of the tipping loads. Tipping loads are determined by SAE crane stability test code J-765.
3. Rated lifting capacities in the shaded areas are based on structural strength or hydraulic limitations and have been tested to meet minimum requirements of SAE J-1063 cantilevered boom crane structures - method of test. The rated lifting capacities in non-shaded areas are based on stability ratings. Some capacities are limited by a maximum obtainable 78° boom angle.
4. Rated lifting capacities include the weight of the hook ball/block, slings, bucket, magnet and auxiliary lifting devices. Their weights must be subtracted from the listed rated capacity to obtain the net load which can be lifted. Rated lifting capacities include the deduct for either fly stowed on the base of the boom. For deducts of either fly

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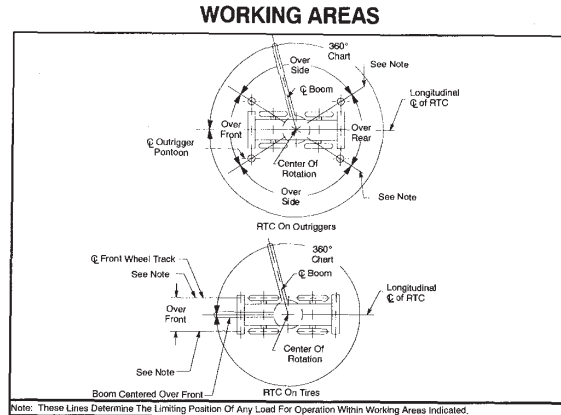
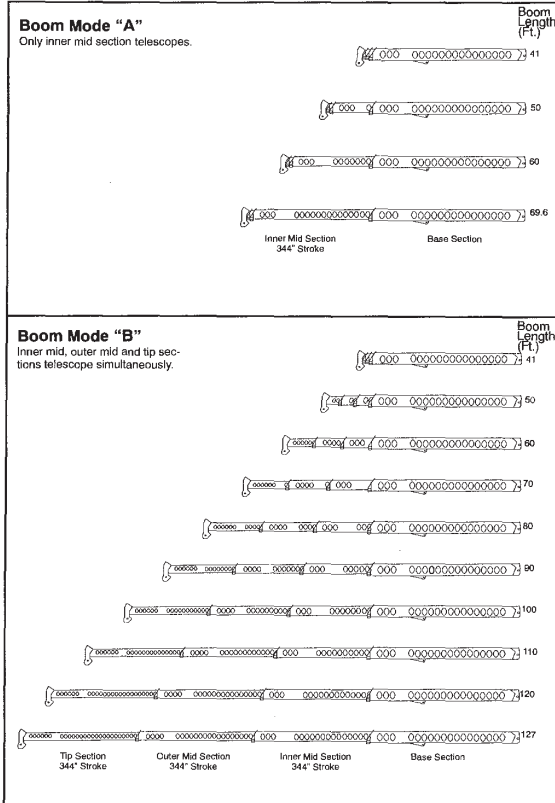
CONSTRUCTION EQUIPMENT

Operating Instructions (*continued*)

- erected, but not used, see Capacity Deductions For Auxiliary Load Handling Equipment.
5. Rated lifting capacities are based on freely suspended loads. No attempt shall be made to move a load horizontally on the ground in any direction.
 6. Rated lifting capacities are for lift crane service only.
 7. Do not operate at any radii or boom lengths (minimum or maximum) where capacities are not listed. At these positions, the crane can tip or cause boom failure.
 8. The maximum loads which can be telescoped are not definable because of variation in loadings and crane maintenance, but it is permissible to attempt retraction and extension within the limits of the applicable load rating chart.
 9. For main boom capacities when either boom length or radius or both are between values listed, proceed as follows:
 - a. For boom lengths not listed, use rating for next longer boom length or next shorter boom length, whichever is smaller.
 - b. For load radii not listed, use rating for next larger radius.
 10. The user shall operate at reduced ratings to allow for adverse job conditions, such as: soft or uneven ground, out of level conditions, wind, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, traveling with loads, electrical wires, etc. Side load on boom or fly is dangerous and shall be avoided.
 11. Rated lifting capacities do not account for wind on suspended load or boom. Rated capacities and boom length shall be appropriately reduced as wind velocity approaches 20 mph.
 12. When making lifts with auxiliary head machinery, the effective length of the boom increases by 2 feet.
 13. Power sections of boom must be extended in accordance with boom mode "A" or "B". In boom mode "B" all power sections must be extended or retracted equally.
 14. The least stable rated working area depends on the configuration of the crane setup.
 15. Rated lifting capacities are based on correct reeving. Deduction must be made for excessive reeving. Any reeving over minimum required (see Wire Rope Capacity) is considered excessive and must be accounted for when making lifts. Use Working Range Diagram to estimate the extra feet of rope then deduct 1 lb for each extra foot of wire rope before attempting to lift a load.
 16. The loaded boom angle combined with the boom length give only an approximation of the operating radius. The boom angle, before loading, should be greater to account for deflection. For main boom capacities, the loaded boom angle is for reference only. For fly capacities, the load radius is for reference only.
 17. For fly capacities with main boom length less than 127 ft. and greater than 100 ft., the rated capacities are determined by the boom angle using the 127 ft. boom and fly chart. For angles not shown use the next lower boom angle to determine the rated capacity.
 18. For fly capacities with main boom length less the 100 ft., the rated capacities are determined by the boom angle only using the 100 ft. boom and fly chart. For angles not shown, use the next lower boom angle to determine the rated capacity.
 19. The 41 ft. boom length structural capacities are based on boom fully retracted. If the boom is not fully retracted, do not exceed capacities shown for the 50 ft. boom length.
 20. Rated lifting capacities on tires depend on tire capacity, condition of tires, and tire air pressure. On tire capacities require lifting from main boom head only on a smooth and level surface. Pick and carry operations are restricted to a maximum speed of 1 mph. The boom must be centered over the front of the crane with two position travel swing lock engaged and the load must be restrained from swinging. Lifts with any fly erected on tires are prohibited. For correct tire pressure, see Tire Inflation.

DEFINITIONS:

1. Load Radius: Horizontal distance from a projection of the axis of rotation to the supporting surface, before loading, to the center of the vertical hoist line or tackle with load applied.
2. Loaded Boom Angle: \angle° The angle between the boom base section and horizontal with freely suspended load at the rated radius.
3. Working Area: Area measured in a circular arc about the center line of rotation as shown on the Working Area Diagram.
4. Freely Suspended Load: Load hanging free with no direct external force applied except by the hoist line.
5. Side Load: Horizontal side force applied to the lifted load either on the ground or in the air.
6. No Load Stability Limit: The radius or boom angle beyond which it is not permitted to position the boom because the crane can overturn without any load on the hook.
7. Load Factor: Load applied at the boom tip which gives the same moment effect as the boom mass.



HYDRAULIC CIRCUIT PRESSURE SETTINGS

Function	Pressure (PSI)
Front And Rear Winch	3500
Outriggers	3000
Boom Hoist	3500
Telescope	3000
Swing	1500
Steering	2500
Pilot Control	500
Counterweight Removal	1700

CAPACITY DEDUCTIONS FOR AUXILIARY LOAD HANDLING EQUIPMENT

Load Handling Equipment	Weight (Lbs.)
Auxiliary Head Attached	100
40 Ton Quick Reeve 4 Sheave Hook Block (See Hook Block For Actual Weight)	720
60 Ton Quick Reeve 4 Sheave Hook Block (See Hook Block For Actual Weight)	1100
70 Ton Quick Reeve 5 Sheave Hook Block (See Hook Block For Actual Weight)	1400
8.5 Ton Hook Ball (See Hook Ball For Actual Weight)	360

Lifting From Main Boom With:

39.5 Ft. Or 67 Ft. Fly Stowed On Base (See Operation Note 4)	0
39.5 Ft. Offset Fly Erected But Not Used	4100
67 Ft. Offset Fly Erected But Not Used	8200

Lifting From 39.5 Ft. Offset Fly With:

27.5 Ft. Fly Tip Erected But Not Used	PROHIBITED
27.5 Ft. Fly Tip Stowed On 39.5 Ft. Offset Fly	PROHIBITED

Note: Capacity deductions are for Link-Belt supplied equipment only.

WINCH PERFORMANCE

Wire Rope Layer	Winch Line Pulls		Drum Rope Capacity (Ft.)	
	Two Speed Winch		Layer	Total
	Low Speed Available Lbs.*	High Speed Available Lbs.		
1	17,117	8,453	114	114
2	15,737	7,771	124	238
3	14,563	7,192	134	372
4	13,552	6,692	144	516
5	12,672	6,258	154	670
6	N/A	N/A	164	834

*Maximum lifting capacity: Type RB Rope=12,920 Type ZB Rope=15,600

WIRE ROPE CAPACITY

Maximum Lifting Capacities Based On Wire Rope Strength

Parts of Line	3/4"		Notes
	Type RB	Type ZB	
1	12,920*	15,600	Capacities shown are in pounds and working loads must not exceed the ratings on the capacity charts in the Crane Rating Manual. Study Operator's Manual for wire rope inspection procedures. *Use of swivel end with 1 part of line is not recommended.
2	25,840	31,200	
3	38,760	46,800	
4	51,680	62,400	
5	64,600	78,000	
6	77,520	93,600	
7	90,440	109,200	
8	103,360	124,800	
9	116,280	140,400	
10	129,200	156,000	

LBCE DESCRIPTION
 TYPE RB 18 X 19 Rotation Resistant - Compact Strand - High Strength, Preformed, Right Regular Lay
 TYPE ZB 36 X 7 Rotation Resistant - Extra Improved Plow Steel - Right Regular Lay

TIRE INFLATION

Tire Size	Operation	Tire Pressure (PSI)
29.5 x 25-28 PR	1 MPH Stationary	75 75

PONTOON LOADINGS

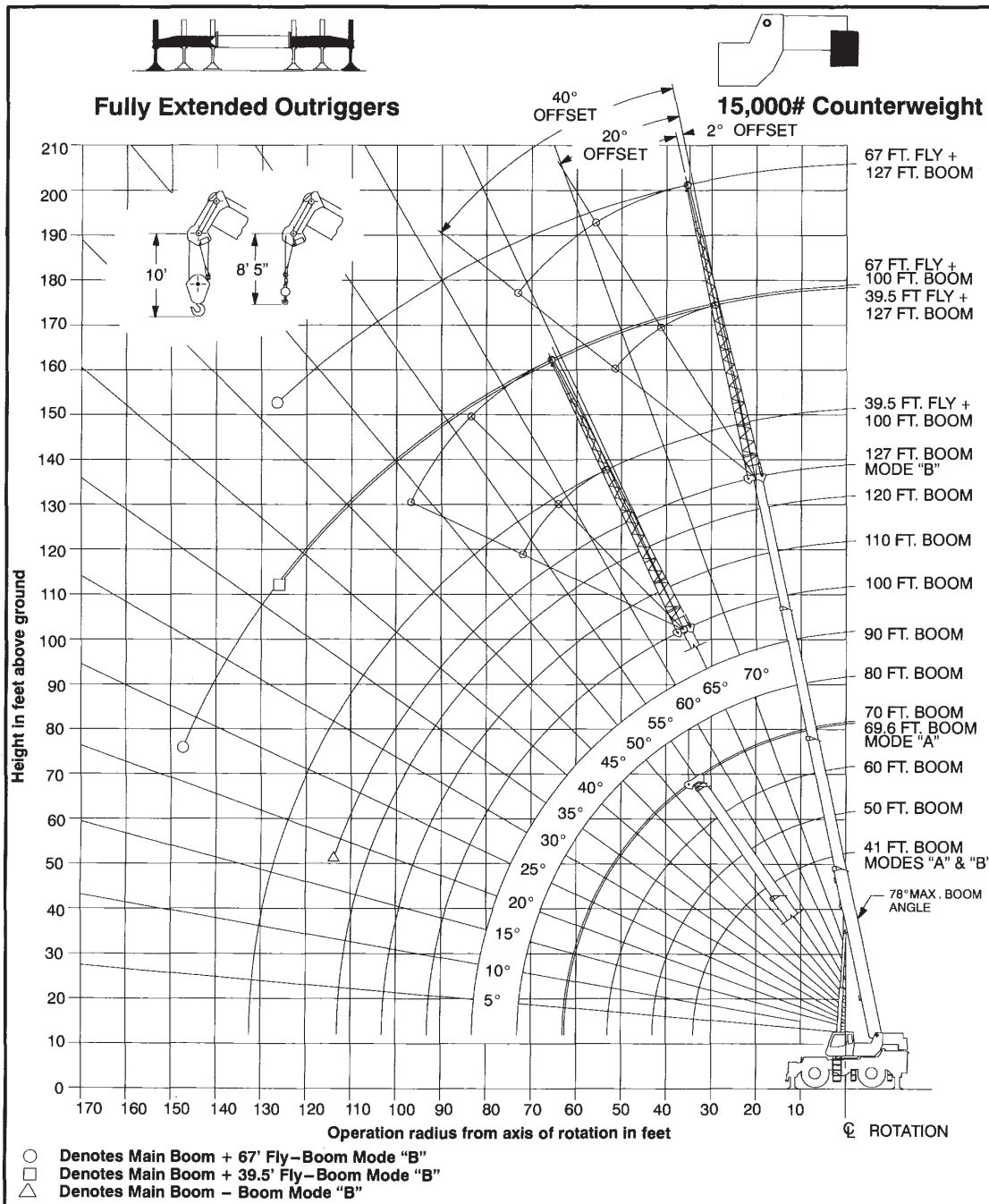
Maximum Pontoon Load:	Maximum Pontoon Ground Bearing Pressure:
94,000 Lbs.	208 PSI

OUTRIGGER SPREAD

Position	Distance
Fully Retracted	(120.75") 10'-3/4"
Intermediate Extended	(196.75") 16'-4 3/4"
Fully Extended	(276") 23'-0"

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CONSTRUCTION EQUIPMENT

WORKING RANGE DIAGRAM

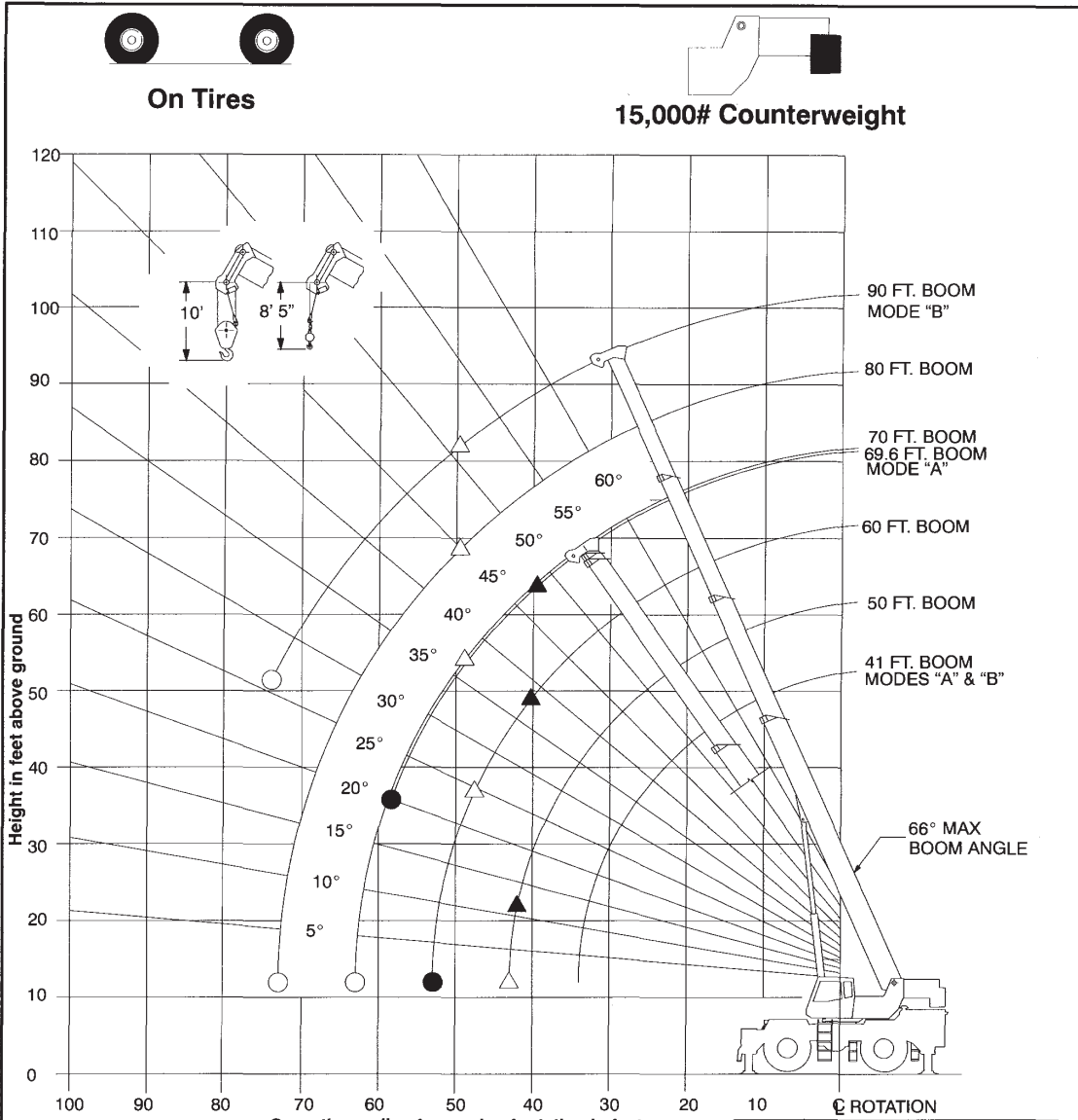


WARNING

Do Not Lower The Boom Below The Minimum Boom Angle For No Load Stability As Shown In The Lift Charts For The Boom Lengths Given. Loss Of Stability Will Occur Causing A Tipping Condition.



WORKING RANGE DIAGRAM



- ▲ Denotes Main Boom - 360° - Boom Mode "A"
- △ Denotes Main Boom - 360° - Boom Mode "B"
- Denotes Main Boom - Between Tire Tracks Or Centered Over Front - Boom Mode "A"
- Denotes Main Boom - Between Tire Tracks Or Centered Over Front - Boom Mode "B"

Crane Configurations Prohibited:
 Boom Lengths Greater than 90 FT.
 39.5 Ft. Offset Fly
 67 Ft. Offset Fly

Note: Boom geometry shown is for unloaded condition and crane standing level on firm supporting surface. Boom deflection, subsequent radius and boom angle change must be accounted for when applying load to hook.

WARNING

Do Not Lower The Boom Below The Minimum Boom Angle For No Load Stability Or Raise Boom Above 66° As Shown In The Lift Chart For The Boom Lengths Given. Loss Of Stability Will Occur Causing A Tipping Condition.



Link-Belt CONSTRUCTION EQUIPMENT

On Tires (29.5 x 25 - 28 Ply) - Main Boom Capacities (15,000 lb. Counterweight)

On Tires Capacities In Pounds
Tire Pressure: See Page 5
Stationary Capacities
Over Front Between Tire Tracks
See Operation Note 20.

ON TIRES 15,000# MAIN BOOM "A"

Load Radius (Ft.)	41 Ft.		50 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
15	61.0	54,900			15
20	52.5	42,500	60.5	42,000	20
25	42.0	29,200	53.0	28,600	25
30	29.0	20,800	45.0	20,500	30
35			36.0	15,100	35
40			23.0	11,400	40
Min. Boom Angle/Cap.	0 (34.0)	16,200	0 (43.0)	9,500	Min. Boom Angle/Cap.

Load Radius (Ft.)	60 Ft.		69.6 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
25	60.5	28,000	65.0	27,600	25
30	54.5	20,000	60.5	19,800	30
35	48.0	14,800	55.5	14,500	35
40	41.0	11,100	50.0	10,900	40
45	32.5	8,400	44.0	8,200	45
50	21.0	6,200	37.5	6,100	50
55			29.5	4,400	55
Min. Boom Angle/Cap.	0 (53.0)	5,100	20.0 (59.2)		Min. Boom Angle/Cap.

Note: Refer to Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
 ∠ Loaded Boom Angle In Degrees.
 () Reference Radius For Minimum Boom Angle Capacities (Shown In Parentheses) Are In Feet.

On Tires Capacities In Pounds
Tire Pressure: See Page 5
Stationary Capacities
Over Front Between Tire Tracks
See Operation Note 20.

ON TIRES 15,000# MAIN BOOM "B"

Load Radius (Ft.)	41 Ft.		50 Ft.		60 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
15	61.0	54,900					15
20	52.5	42,500	60.0	38,000			20
25	42.0	29,200	53.0	29,900	60.5	30,300	25
30	29.0	20,800	45.0	21,700	54.5	22,100	30
35			36.0	16,300	48.0	16,800	35
40			23.0	12,500	41.0	13,000	40
45					32.5	10,200	45
50					20.5	8,100	50
Min. Boom Angle/Cap.	0 (34.0)	16,200	0 (43.0)	10,600	0 (53.0)	6,900	Min. Boom Angle/Cap.

Load Radius (Ft.)	70 Ft.		80 Ft.		90 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
25	65.0	30,600					25
30	60.5	22,400	64.5	22,600			30
35	55.5	17,100	60.5	17,300	64.5	17,400	35
40	50.0	13,400	56.0	13,500	60.5	13,600	40
45	44.5	10,600	51.5	10,900	57.0	11,000	45
50	37.5	8,400	46.5	8,700	53.0	8,900	50
55	30.0	6,700	41.5	7,000	48.5	7,200	55
60	19.0	5,300	35.0	5,600	44.0	5,800	60
65			28.0	4,400	39.0	4,600	65
70			18.0	3,400	33.0	3,600	70
Min. Boom Angle/Cap.	0 (63.0)	4,500	0 (73.0)	2,900	26.0 (75.3)		Min. Boom Angle/Cap.

Note: Refer to Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
 ∠ Loaded Boom Angle In Degrees.
 () Reference Radius For Minimum Boom Angle Capacities (Shown In Parentheses) Are In Feet.

On Tires Capacities In Pounds
Tire Pressure: See Page 5
Pick & Carry Capacities
(1mph) Boom Centered Over Front
See Operation Note 20.

ON TIRES 15,000# MAIN BOOM "A"

Load Radius (Ft.)	41 Ft.		50 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
15	61.0	51,400			15
20	52.5	39,100	80.0	38,700	20
25	42.0	29,200	53.0	28,600	25
30	29.0	20,800	45.0	20,500	30
35			36.0	15,100	35
40			23.0	11,300	40
Min. Boom Angle/Cap.	0 (34.0)	16,200	0 (43.0)	9,500	Min. Boom Angle/Cap.

Load Radius (Ft.)	60 Ft.		69.6 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
25	60.5	28,000	65.0	27,500	25
30	54.5	20,000	60.5	19,800	30
35	48.0	14,800	55.5	14,400	35
40	41.0	11,100	50.0	10,900	40
45	32.5	8,300	44.0	8,200	45
50	21.0	6,200	37.5	6,000	50
55			29.5	4,400	55
Min. Boom Angle/Cap.	0 (53.0)	5,100	20.0 (59.2)		Min. Boom Angle/Cap.

Note: Refer to Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
 ∠ Loaded Boom Angle In Degrees.
 () Reference Radius For Minimum Boom Angle Capacities (Shown In Parentheses) Are In Feet.

On Tires Capacities In Pounds
Tire Pressure: See Page 5
Pick & Carry Capacities
(1mph) Boom Centered Over Front
See Operation Note 20.

ON TIRES 15,000# MAIN BOOM "B"

Load Radius (Ft.)	41 Ft.		50 Ft.		60 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
15	61.0	51,400					15
20	52.5	39,100	80.0	38,000			20
25	42.0	29,200	53.0	29,900	60.5	30,300	25
30	29.0	20,800	45.0	21,700	54.5	22,100	30
35			36.0	16,300	48.0	16,800	35
40			23.0	12,500	41.0	13,000	40
45					32.5	10,200	45
50					20.5	8,100	50
Min. Boom Angle/Cap.	0 (34.0)	16,200	0 (43.0)	10,600	0 (53.0)	6,900	Min. Boom Angle/Cap.

Load Radius (Ft.)	70 Ft.		80 Ft.		90 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
25	65.0	30,600					25
30	60.5	22,400	64.5	22,600			30
35	55.5	17,100	60.5	17,300	64.5	17,400	35
40	50.0	13,400	56.0	13,500	60.5	13,600	40
45	44.5	10,600	51.5	10,900	57.0	11,000	45
50	37.5	8,400	46.5	8,700	53.0	8,900	50
55	30.0	6,700	41.5	7,000	48.5	7,200	55
60	19.0	5,300	35.0	5,600	44.0	5,800	60
65			28.0	4,400	39.0	4,600	65
70			18.0	3,400	33.0	3,600	70
Min. Boom Angle/Cap.	0 (63.0)	4,500	0 (73.0)	2,900	26.0 (75.3)		Min. Boom Angle/Cap.

Note: Refer to Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
 ∠ Loaded Boom Angle In Degrees.
 () Reference Radius For Minimum Boom Angle Capacities (Shown In Parentheses) Are In Feet.



On Tires (29.5 x 25 - 28 Ply) - Main Boom Capacities (15,000 lb. Counterweight)

On Tire Capacities In Pounds
Tire Pressure: See Page 5
Stationary Capacities-360 Degrees
See Operation Note 20.

360° ON TIRES 15,000# MAIN BOOM "A"

Load Radius (Ft.)	41 Ft.		50 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
15	61.0	33,500			15
20	52.5	20,500	60.0	20,000	20
25	42.0	13,500	53.0	13,100	25
30	29.0	9,100	45.0	8,800	30
35			35.5	5,800	35
40			23.0	3,700	40
Min. Boom Angle/Cap.	0 (34.0)	6,500	11.5 (42.5)		Min. Boom Angle/Cap.

WARNING
Do Not Raise The Boom Above 66 Degrees. Loss Of Backward Stability Will Occur Causing A Tipping Condition.

Load Radius (Ft.)	60 Ft.		69.6 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	
25	60.0	12,800	65.0	12,500	25
30	54.5	8,500	60.0	8,300	30
35	48.0	5,600	55.0	5,400	35
40	41.0	3,500	49.5	3,300	40
Min. Boom Angle/Cap.	38.0 (41.7)		48.0 (41.3)		Min. Boom Angle/Cap.

WARNING
Do Not Raise The Boom Above 66 Degrees. Loss Of Backward Stability Will Occur Causing A Tipping Condition.

Note: Refer To Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
∠ Loaded Boom Angle In Degrees.
() Reference Radius For Minimum Boom Angle Capacities (Shown In Parenthesis) Are In Feet.

On Tire Capacities In Pounds
Tire Pressure: See Page 5
Stationary Capacities-360 Degrees
See Operation Note 20.

360° ON TIRES 15,000# MAIN BOOM "B"

Load Radius (Ft.)	41 Ft.		50 Ft.		60 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
15	61.0	33,500	66.5	34,100			15
20	52.5	20,500	60.0	21,300			20
25	42.0	13,500	53.0	14,200	60.0	14,700	25
30	29.0	9,100	45.0	9,900	54.5	10,400	30
35			35.5	6,900	48.0	7,400	35
40			23.0	4,700	41.0	5,200	40
45					32.5	3,600	45
50							50
Min. Boom Angle/Cap.	0 (34.0)	6,500	0 (43.0)	3,600	24.5 (48.6)		Min. Boom Angle/Cap.

WARNING
Do Not Raise The Boom Above 66 Degrees. Loss Of Backward Stability Will Occur Causing A Tipping Condition.

Load Radius (Ft.)	70 Ft.		80 Ft.		90 Ft.		Load Radius (Ft.)
	∠°	Load	∠°	Load	∠°	Load	
25	65.0	15,000					25
30	60.0	10,800	64.5	10,900			30
35	55.5	7,800	60.5	8,000	64.0	8,100	35
40	50.0	5,600	56.0	5,800	60.5	6,000	40
45	44.0	3,900	51.5	4,200	56.5	4,300	45
50			46.5	2,900	52.5	3,000	50
Min. Boom Angle/Cap.	37.0 (50.3)		45.0 (51.3)		51.0 (52.1)		Min. Boom Angle/Cap.

WARNING
Do Not Raise The Boom Above 66 Degrees. Loss Of Backward Stability Will Occur Causing A Tipping Condition.

Note: Refer To Page 5 For "Capacity Deductions For Auxiliary Load Handling Equipment".
∠ Loaded Boom Angle In Degrees.
() Reference Radius For Minimum Boom Angle Capacities (Shown In Parenthesis) Are In Feet.



Link-Belt
CONSTRUCTION EQUIPMENT

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Web site: www.bigge.com

Link-Belt Construction Equipment Company Lexington, Kentucky

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