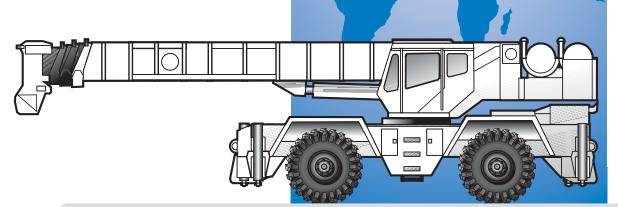




RT855B



Rough Terrain Hydraulic Crane

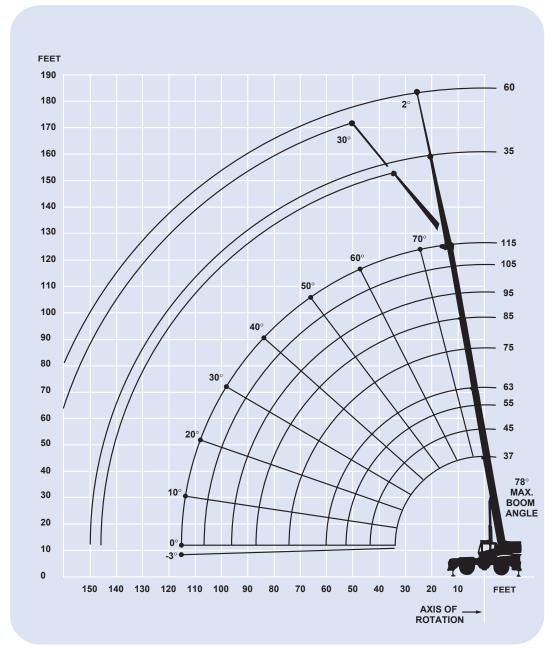


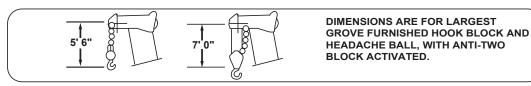
Dimensions TAILSWING 14' (4280) 24' (7315) \blacksquare 10' 10-1/2" (3315) TRACK 8' 2-1/2" (2502) 26' (7925) (13 557) 11-3/4" (298) (2210) 12' 8-3/8" (3870) \bigoplus \bigoplus 1' 2-3/8" (365) 2' 1" (635) WHEELBASE 12' 8" (3861) 2' 7-3/8" (797) 1' 8" (508) (3734) 15' 5''' (4699) 28' 3" (8611) . ငူ ROTATION Note: () Reference dimensions in mm **Turning Radius** 20' 7" (6274 mm) **Rear Axle Load.....** 46,176 lbs. (20 945 kg) Gross Vehicle Weight 92,667 lbs. (42 033 kg)



Working Range









Superstructure specifications

Boom

37 ft. - 115 ft. (11.2 m - 35 m) four-section full power boom. Maximum tip height: 125 ft. (38.0 m).

*Optional Boom

 $37~{\rm ft.}$ - $89~{\rm ft.}$ ($11.2~{\rm m}$ - $27~{\rm m}$) three–section full power boom. Maximum tip height: $99~{\rm ft.}$ ($30.0~{\rm m}$).

Lattice Extension

35 ft. - 60 ft. (10.6 m - 18.2 m) telescoping lattice swingaway extension offsettable at 0° or 30° . Stows alongside base boom section. Maximum tip height: 184 ft. (56 m).

*Optional Lattice Extension

 $35~\rm{ft.}$ (10.6 m) lattice swingaway extension. Offsettable at 2° or $30^\circ.$ Stows alongside base boom section. Maximum tip height: $159~\rm{ft.}$ (48.5 m).

Boom Nose

Four nylatron sheaves mounted on heavy duty tapered roller bearings with removable pin-type rope guards. Quick reeving type boom nose. Removable auxiliary boom nose with removable pin type rope guard.

Boom Elevation

One double acting hydraulic cylinder with integral holding valve provides elevation from -3° to 78°.

Load Moment & Anti-Two Block System

Standard load moment and anti-two block system with audio-visual warning and control lever lockout. These systems provide electronic display of boom angle, length, radius, tip height, relative load moment, maximum permissible load and load indication and warning of impending two-block condition.

Cab

Full vision, all galvanealed steel fabricated with acoustical lining and tinted safety glass throughout. Deluxe seat with armrest mounted hydraulic single axis controllers. Dash panel incorporates gauges for engine functions. Other standard features include: skylight screen, hydraulic oil cab heater/defroster, telescoping, tilt wheel, sliding side and rear windows, opening skylight, electric windshield wash-wipe, electric skylight wipers, fire extinguisher, seat belt, ashtray and level indicator.

Swing

Planetary swing with foot applied multi-disc wet brake. Spring applied, hydraulically released swing brake, 360° positive swing lock (N.Y.C. style) and 1 position, mechanical house lock, operated from cab.

Maximum speed: 2.0 RPM.

Counterweight

Removable: 9,500 lbs. (4309 kg). 2,155 lbs. (977 kg) slab in place of auxiliary hoist.

Hydraulic System

Seven main pumps with a combined capacity 199.2 GPM (754 LPM).

Maximum operating pressure: 3500 PSI (241 bar).

Three individual valve banks.

Return line type filter with full flow by-pass protection and service indicator. Replaceable cartridge with micron filtration rating of 5/12/16.

200 gallons (757 L) reservoir. Remote mounted oil cooler with thermostatically controlled hydraulic motor driven fan/air to oil.

System pressure test panel with quick release type fittings for each circuit.

Hoist Specifications Main and Auxiliary Hoist

Planetary reduction with automatic spring applied multi-disc brake. Electronic hoist drum rotation indicator, hoist drum cable followers and wire rope.

Maximum Single Line Pull: 16,969 lbs. (7697 kg)

Maximum Single Line Speed: 517 FPM (157 m/min)

Maximum Permissible 12,920 lbs. Line Pull: (5860 kg)

Rope Diameter: 3/4 in. (19 mm)

Rope Length: 550 ft. (167 m)

Maximum Rope Stowage: 1,163 ft. (354.5 m)

*Denotes optional equipment



Carrier specifications

Chassis

Box section frame fabricated from high-strength, low alloy steel. Integral outrigger housings and front/rear towing and tie down lugs.

Outrigger System

Four hydraulic telescoping single-stage double box beam outriggers with inverted jacks and integral holding valves. Three position setting. All steel fabricated quick release type outrigger floats, 24" (610 mm) diameter.

Maximum outrigger pad load: 92,575 lbs. (41 992 kg).

Outrigger Controls

Controls and crane level indicator located in cab.

Engine

Cummins 6CTA 8.3 diesel, six cylinders, turbocharged, 250 bhp (186 kW) (Gross) @ 2,200 RPM.

Maximum torque: 794 ft. lbs. (1077 Nm) @ 1,800 RPM.

*Optional Engine

Caterpillar 3126TA diesel, six cylinders, turbocharged, 250 bhp (186 kW (Gross) @ 2,500 RPM.

Maximum torque: 686 ft. lbs. (930 Nm) @ 1,600 RPM.

Fuel Tank Capacity

80 gallons (303 L)

Transmission

Full powershift with 6 forward and 6 reverse speeds. Rear axle disconnect for 4 x 2 travel.

Electrical System

Two 12 V - maintenance free batteries. 24 V starting and lighting.

Drive

4 x 4.

Steering

Fully independent power steering:

Front: Full hydraulic steering wheel controlled.
Rear: Full hydraulic hand lever controlled.
Provides infinite variations of 4 main steering modes: front only, rear only, crab and coordinated.
Rear steer indicating gauge.

Axles

Rear:

Front: Drive steer with differential and planetary

reduction hubs rigid mounted to frame. Drive/steer with differential and planetary reduction hubs pivot mounted to frame.

Automatic full hydraulic lockouts on rear axle.

Oscillation Lockouts

Automatic full hydraulic lockouts on rear axle permits oscillation only with boom centered over the front.

Brakes

Full air split circuit operating on all wheels. Springapplied, air released front and rear axles.

Tires

Std. 29.5x25 - 28PR earthmover type. *Optional: 29.5R25 radial.

Lights

Full lighting including turn indicators, head, tail, brake, and hazard warning lights.

Maximum Speed

25 MPH (40 kph).

Gradeability (Theoretical)

74% (Based on 92,667 lbs. [42 033 kg] GVW) 29.5x25 tires, pumps disengaged, 115 ft. (35 m) boom, plus 35 ft. (10.6 m) swingaway.

Miscellaneous Standard Equipment

Full width steel fenders, dual rear view mirrors, hookblock tiedown, electronic back-up alarm, light package, front stowage well, tachometer/hourmeter, cold start aid (less canister), rear wheel position indicator, hydraulic cab heater, hoist mirrors, engine distress A/V warning system, tire inflation kit.

*Optional Equipment *Boom mounted worklights

*360° flashing light
*Cab spotlights remote
mounted
*Engine block heater
*Hookblocks (quick reeving
type)
*Tow winch - front
mounted maximum pull:
15,000 lbs. (6804 kg);

maximum speed: 92 ft/min. (28m/min).
*Spare tire & wheel

assembly *Tool kit

*Pintle hook front/rear *High Speed Glide system *Dual axis joystick controllers *Air conditioning

*Auxiliary oil cooler *Emergency steer pump

*Propane heater
*T/T lube system
*Hoist mounted wo

*Hoist mounted work light *Counterweight removal system

*3rd wrap indicators (main

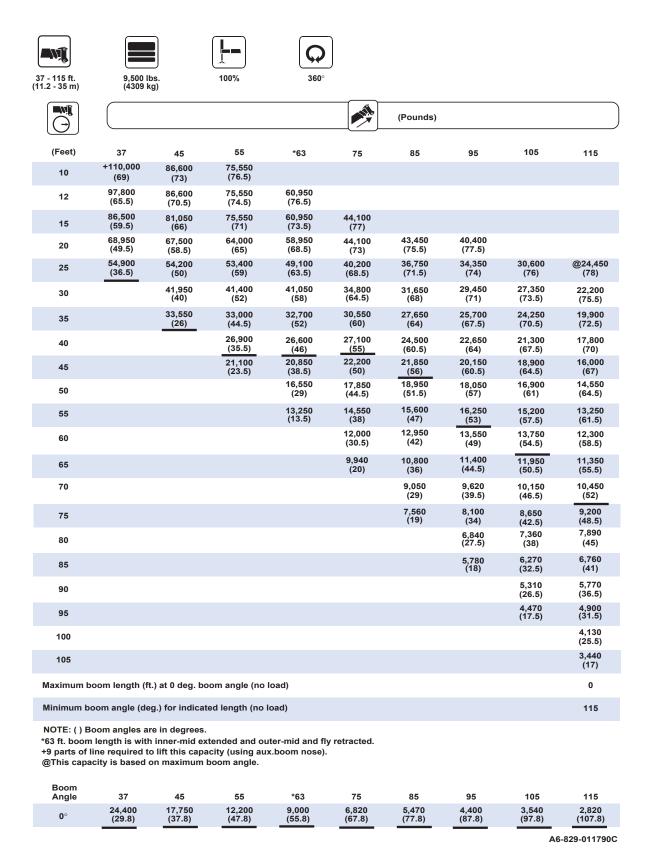
or auxiliary)
*LMI light bar

*Cross axle differential

locks

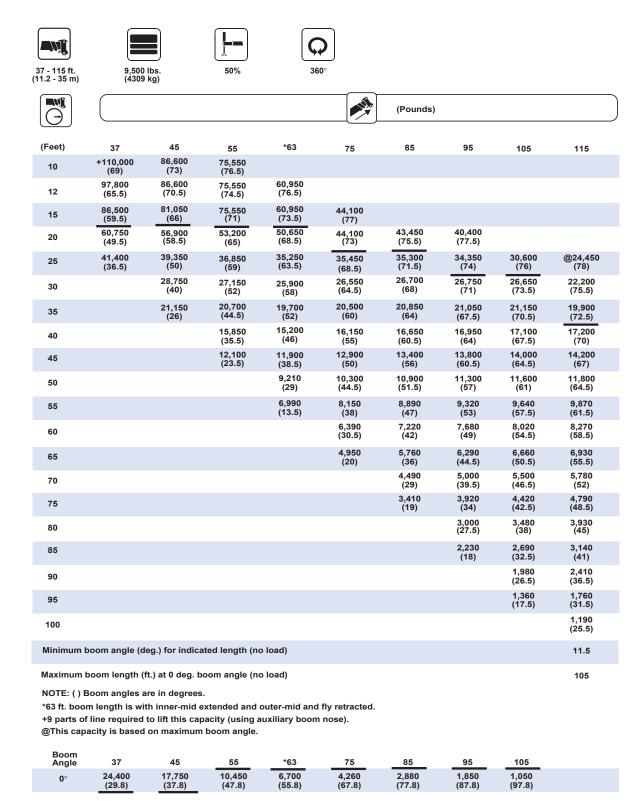
*Oscillation lockout override control

*Denotes optional equipmen



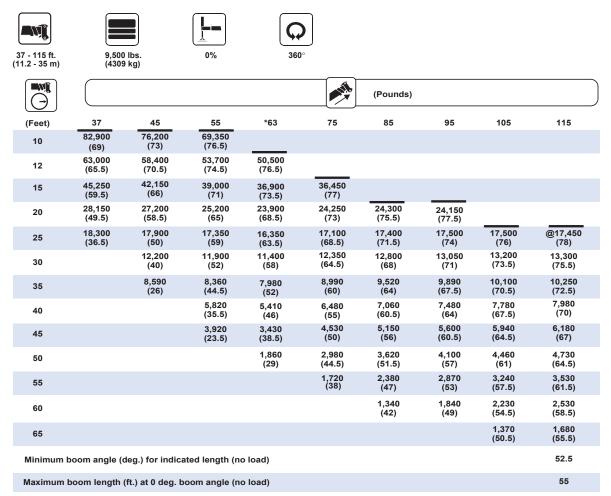
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A6-829-011791C

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NOTE: () Boom angles are in degrees.

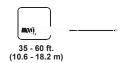
[@]This capacity is based on maximum boom angle.

A6-829-011902B

^{*63} ft. boom length is with inner-mid extended and outer-mid and fly retracted.

















(Pounds)

	35 ft. L	ENGTH	60 ft. Li	ENGTH
(Feet)	2° OFFSET	30° OFFSET	2° OFFSET	30° OFFSET
35	*12,900 (78)			
40	11,900 (75.5)		*6,700 (78)	
45	11,150 (73.5)		6,500 (77.5)	
50	10,450 (71.5)	7,500 (77)	6,400 (76)	
55	9,870 (69.5)	7,310 (74.5)	6,300 (74)	
60	9,340 (67.5)	7,150 (72.5)	6,200 (72.5)	
65	8,850 (65)	7,010 (70.5)	6,100 (70.5)	
70	8,420	6,880	6,000	4,000
	(63)	(68)	(69)	(77)
75	8,020	6,760	5,670	3,680
	(60.5)	(66)	(67)	(75)
80	7,660	6,650	5,340	3,500
	(58.5)	(63.5)	(65)	(73.5)
85	7,330	6,560	5,010	3,350
	(56)	(61)	(63.5)	(71.5)
90	6,490	6,470	4,680	3,280
	(53.5)	(58.5)	(61.5)	(69.5)
95	5,550	5,550	4,350	3,220
	(51)	(56)	(59.5)	(67)
100	4,720	4,720	4,000	3,160
	(48.5)	(53)	(57.5)	(65)
105	3,980	3,980	3,670	3,100
	(45.5)	(50)	(55)	(63)
110	3,310	3,310	3,340	3,050
	(42.5)	(47)	(53)	(60.5)
115	2,710	2,710	3,070	3,000
	(39.5)	(43.5)	(51)	(58)
120	2,170	2,170	2,950	2,960
	(36)	(40)	(48.5)	(55.5)
125	1,670	1,670	2,840	2,930
	(32.5)	(36)	(46)	(53)
130	1,220	1,220	2,730	2,730
	(28)	(31)	(43.5)	(50.5)
135			2,280 (41)	2,280 (47.5)
140			1,860 (38)	1,860 (44.5)
145			1,470 (35)	1,470 (41)
150			1,110 (31.5)	1,110 (37)

NOTE: () Boom angles are in degrees.

A6-829-011795B

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^{*}This capacity is based upon maximum boom angle.





37 - 115 ft. (11.2 - 35 m)









_) /ii		(Pounds)
<u> </u>	-	 ,

	35 ft. I	LENGTH	60 ft. L	ENGTH
(Feet)	2° OFFSET	30° OFFSET	2° OFFSET	30° OFFSET
35	*12,900 (78)			
40	11,900 (75.5)		*6,700 (78)	
45	11,150 (73.5)		6,270 (77.5)	
50	10,450 (71.5)	7,500 (77)	5,860 (76)	
55	9,150 (69.5)	7,310 (74.5)	5,510 (74)	
60	7,620 (67.5)	7,150 (72.5)	5,180 (72.5)	
65	6,330 (65)	6,330 (70.5)	4,900 (70.5)	
70	5,230 (63)	5,230 (68)	4,630 (69)	4,000 (77)
75	4,270 (60.5)	4,270 (66)	4,400 (67)	3,680 (75)
80	3,430 (58.5)	3,430 (63.5)	4,180 (65)	3,500 (73.5)
85	2,690 (56)	2,690 (61)	3,920 (63.5)	3,350 (71.5)
90	2,040 (53.5)	2,040 (58.5)	3,270 (61.5)	3,270 (69.5)
95	1,450 (51)	1,450 (56)	2,690 (59.5)	2,690 (67)
100			2,170 (57.5)	2,170 (65)
105			1,690 (55)	1,690 (63)
110			1,260 (53)	1,260 (60.5)

NOTE: () Boom angles are in degrees.

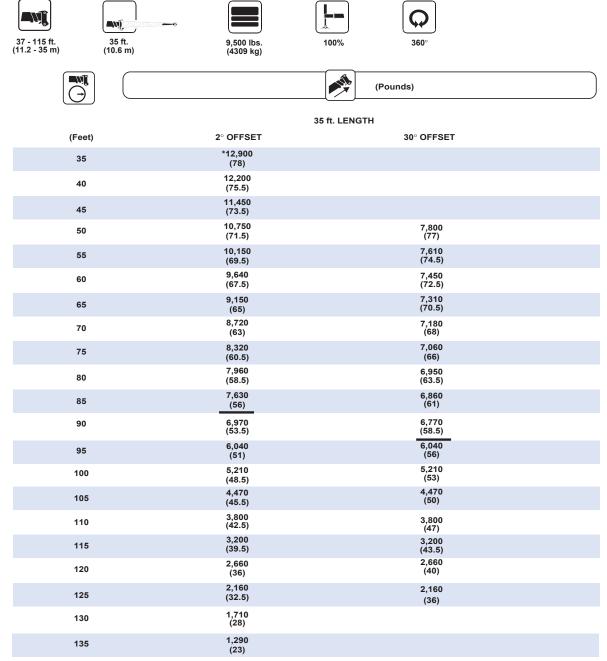
*This capacity is based upon maximum boom angle.

A6-829-011796D

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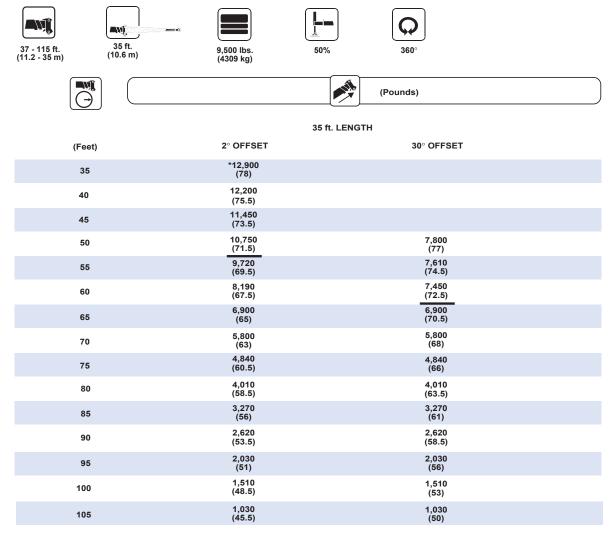


NOTE: () Boom angles are in degrees.

@This capacity is based on maximum boom angle.

A6-829-012129A





NOTE: () Boom angles are in degrees.

@This capacity is based on maximum boom angle.

A6-829-012145C











37 - 115 ft. (11.2 - 35.0 m)

9,500 lbs (4309 kg

Stationary 29.5 x 25 - 28PR Tires

Defined Arc Over Front

					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	44,100 (68.5)	39,100 (73)					
12	44,100 (65)	39,100 (70)	29,950 (74)	23,800 (76.5)			
15	42,800 (59.5)	39,100 (65.5)	29,950 (70.5)	23,800 (73.5)	19,400 (76.5)		
20	34,100 (49)	30,000 (58)	27,600 (65)	23,800 (68.5)	19,400 (72.5)	15,950 (75)	
25	26,100 (36)	23,500 (49.5)	22,250 (58.5)	19,900 (63.5)	19,400 (68)	15,950 (71)	15,500 (73.5)
30		18,650 (39.5)	17,850 (52)	16,450 (58)	15,750 (64)	14,750 (67.5)	13,750 (70.5)
35		13,650 (26)	13,300 (44.5)	13,000 (52)	12,750 (59.5)	12,400 (64)	12,050 (67)
40			9,920 (35.5)	9,650 (45.5)	10,200 (54.5)	10,250 (60)	10,350 (63.5)
45			7,420 (23)	7,190 (38)	8,000 (49.5)	8,370 (55.5)	8,750 (60)
50				5,300 (29)	6,100 (44)	6,640 (51)	7,180 (56.5)
55				3,810 (13.5)	4,430 (37.5)	4,940 (46.5)	5,650 (52.5)
60					2,960 (30)	3,560 (41.5)	4,170 (48.5)
65					1,650 _(19.5)_	2,190 (35.5)	2,740 (44)
70							1,340 (39)

NOTE: () Boom angles are in degrees.

^{*63} ft. boom length is with inner-mid extended and outer-mid and fly retracted.

Boom Angle	37	45	55	*63
0 °	19,300	11,650	6,310	3,610
	(29.8)	(37.8)	(47.8)	(55.8)

A6-829-012231A

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					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	33,250 (68.5)	31,400 (73)					
12	29,100 (65)	27,450 (70)	25,850 (74)				
15	23,700 (59.5)	22,350 (65.5)	21,650 (70.5)				
20	16,550 (49)	15,550 (58)	15,200 (65)	14,950 (68.5)	13,150 (72.5)	12,050 (75)	
25	10,900 (36)	10,800 (49.5)	10,600 (58.5)	10,500 (63.5)	9,600 (68)	9,990 (71)	9,110 (73.5)
30		7,560 (39.5)	7,120 (52)	6,780 (58)	7,000 (64)	8,030 (67.5)	9,110 (70.5)
35		5,000 (26)	4,700 (44.5)	4,460 (52)	5,000 (59.5)	6,170 (64)	6,650 (67)
40			2,620 (35.5)	2,310 (45.5)	3,410 (54.5)	4,410 (60)	4,650 (63.5)
45					2,120 (49.5)	2,730 (55.5)	3,010 (60)
50					1,050 (44)	1,130 (51)	1,590 (56.5)

NOTE: () Boom angles are in degrees.

^{*63} ft. boom length is with inner-mid extended and outer-mid and fly retracted.

Boom Angle	37	45	
0 °	8,320 (29.8)	3,840 (37.8)	

A6-829-012232A









(4309 kg)





Pick & Carry Up to 2.5 MPH 29.5 x 25 - 28PR Tires

Boom Centered Over From

					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	47,050 (68.5)	32,100 (73)					
12	43,800 (65)	32,100 (70)	28,150 (74)	25,000 (76.5)			
15	39,200 (59.5)	32,100 (65.5)	28,150 (70.5)	25,000 (73.5)	19,650 (76.5)		
20	32,100 (49)	32,100 (58)	28,150 (65)	25,000 (68.5)	19,650 (72.5)	16,500 (75)	11,850 (77)
25	25,650 (36)	25,450 (49.5)	25,200 (58.5)	25,000 (63.5)	19,650 (68)	16,500 (71)	11,850 (73.5)
30		18,650 (39.5)	18,150 (52)	17,800 (58)	18,050 (64)	16,500 (67.5)	11,850 (70.5)
35		13,650 (26)	13,300 (44.5)	13,000 (52)	14,500 (59.5)	15,750 (64)	11,850 (67)
40			9,800 (35.5)	9,550 (45.5)	10,800 (54.5)	11,850 (60)	11,850 (63.5)
45			7,420 (23)	7,190 (38)	8,400 (49.5)	9,410 (55.5)	10,150 (60)
50				5,300 (29)	6,410 (44)	7,340 (51)	8,040 (56.5)
55				3,810 (13.5)	4,840 (37.5)	5,700 (46.5)	6,360 (52.5)
60					3,590 (30)	4,370 (41.5)	5,000 (48.5)
65					2,560 (19.5)	3,280 (35.5)	3,650 (44)
70						2,300 (28.5)	2,400 (39)
75						1,400 (28.5)	1,520 (33.5)

NOTE: () Boom angles are in degrees.

*63 ft. boom length is with inner-mid extended and outer-mid and fly retracted.

Boom Angle	37	45	55	*63	75	85	
0 °	19,300 (29.8)	11,200 (37.8)	6,310 (47.8)	3,610 (55.8)	2,070 (67.8)	1,180 (77.8)	

A6-829-012233A

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15









9,500 lbs. (4309 kg)



Stationary 29.5R - 25 Tires



Defined Arc Over Front

				- Ale.			
					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	50,000 (68.5)	50,000 (73)					
12	50,000 (65)	50,000 (70)					
15	42,800 (59.5)	42,800 (65.5)	42,800 (70.5)				
20	34,100 (49)	34,100 (58)	34,100 (65)	27,250 (68.5)			
25	27,700 (36)	27,300 (49.5)	26,800 (58.5)	26,400 (63.5)	20,050 (68)	18,800 (71)	
30		19,600 (39.5)	19,050 (52)	18,600 (58)	19,850 (64)	18,800 (67.5)	15,500 (70.5)
35		14,400 (26)	14,000 (44.5)	13,650 (52)	14,750 (59.5)	15,650 (64)	13,400 (67)
40			10,450 (35.5)	10,150 (45.5)	11,200 (54.5)	12,050 (60)	11,550 (63.5)
45			7,710 (23)	7,620 (38)	8,580 (49.5)	9,390 (55.5)	9,840 (60)
50				5,650 (29)	6,580 (44)	7,350 (51)	8,120 (56.5)
55				4,100 (13.5)	4,990 (37.5)	5,730 (46.5)	6,470 (52.5)
60					3,780 (30)	4,460 (41.5)	5,140 (48.5)
65					2,700 (19.5)	3,420 (35.5)	4,040 (44)
70						2,520 (28.5)	3,110 (39)
75						1,550 (18.5)	2,250 (33.5)
80							1,300 (27)

NOTE: () Boom angles are in degrees.

*63 ft. boom length is with inner-mid extended and outer-mid and fly retracted.

Boom Angle	37	45	55	*63	75	85
0°	20,350	12,300	6,710	3,900	2,000	1,090
	(29.8)	(37.8)	(47.8)	(55.8)	(67.8)	(77.8)

A6-829-011792C











37 -115 ft. (11.2 - 35 m)

9,500 lbs. (4309 kg)

Stationary 29.5R 25 Tires

360

					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	50,000 (68.5)	50,000 (73)					
12	46,550 (65)	46,400 (70)					
15	31,800 (59.5)	31,550 (65.5)	31,200 (70.5)				
20	19,550 (49)	19,200 (58)	18,800 (65)	18,450 (68.5)			
25	13,200 (36)	12,800 (49.5)	12,300 (58.5)	11,900 (63.5)	12,950 (68)	13,850 (71)	
30		8,860 (39.5)	8,330 (52)	7,910 (58)	8,880 (64)	9,690 (67.5)	10,500 (70.5)
35		5,990 (26)	5,550 (44.5)	5,190 (52)	6,100 (59.5)	6,860 (64)	7,620 (67)
40			3,540 (35.5)	3,240 (45.5)	4,100 (54.5)	4,350 (60)	4,350 (63.5)
45			1,730 (23)	1,520 (38)	1,520 (49.5)	1,520 (55.5)	1,520 (60)

NOTE: () Boom angles are in degrees.

^{*63} ft. boom length is with inner-mid extended and outer-mid and fly retracted.

Boom Angle	37	45
0 °	9,470 (29.8)	4,780 (37.8)

A6-829-011793C









9,500 lbs. (4309 kg)



Pick & Carry Up to 2.5 MPH 29.5R - 25 Tires



Boom Centered Over Front

					(Pounds)		
(Feet)	37	45	55	*63	75	85	95
10	57,700 (68.5)	57,700 (73)					
12	57,700 (65)	57,700 (70)					
15	57,700 (59.5)	57,700 (65.5)	57,700 (70.5)				
20	41,350 (49)	41,000 (58)	40,550 (65)	29,900 (68.5)			
25	27,700 (36)	27,300 (49.5)	26,800 (58.5)	26,400 (63.5)			
30		19,550 (39.5)	19,050 (52)	18,600 (58)	19,850 (64)	20,850 (67.5)	18,800 (70.5)
35		14,400 (26)	14,000 (44.5)	13,650 (52)	14,750 (59.5)	15,650 (64)	16,550 (67)
40			10,450 (35.5)	10,150 (45.5)	11,200 (54.5)	12,050 (60)	12,900 (63.5)
45			7,710 (23)	7,620 (38)	8,580 (49.5)	9,390 (55.5)	10,200 (60)
50				5,650 (29)	6,580 (44)	7,350 (51)	8,120 (56.5)
55				4,100 (13.5)	4,990 (37.5)	5,730 (46.5)	6,470 (52.5)
60					3,780 (30)	4,460 (41.5)	5,140 (48.5)
65					2,700 (19.5)	3,420 (35.5)	4,040 (44)
70						2,520 (28.5)	3,110 (39)
75						1,550 (18.5)	2,320 (33.5)
80							1,300 (27)

NOTE: () Boom angles are in degrees.

^{*63} ft. boom length is with inner-mid extended and outer-mid and fly retracted.

20,350 12,300 6,710 3,900 2,000 1,090	Boom Angle	37	45	55	*63	75	85
	0°	20,350 (29.8)	12,300 (37.8)	6,710 (47.8)	3,900 (55.8)	2,000 (67.8)	1,090 (77.8)

A6-829-011794C

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE. The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane.

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WEIGHT REDUCTIONS FOR LOAD HANDLING DEVICES

35 FT. BOOM EXTENSION

*Stowed - 670 lbs. *Erected - 5,180 lbs.

35 - 60 FT. TELE. BOOM EXTENSION

*Stowed - 896 lbs.
*Erected (Retracted) - 6,801 lbs.
*Erected (Extended) - 9,230 lbs.

AUXILIARY BOOM HEAD

HOOKBLOCKS and HEADACHE BALLS:

55 Ton, 4 Sheave w/cheekplates

1,328 lbs.+

55 Ton, 4 Sheave w/o cheekplates

1,040 lbs.+

15 Ton,1 Sheave

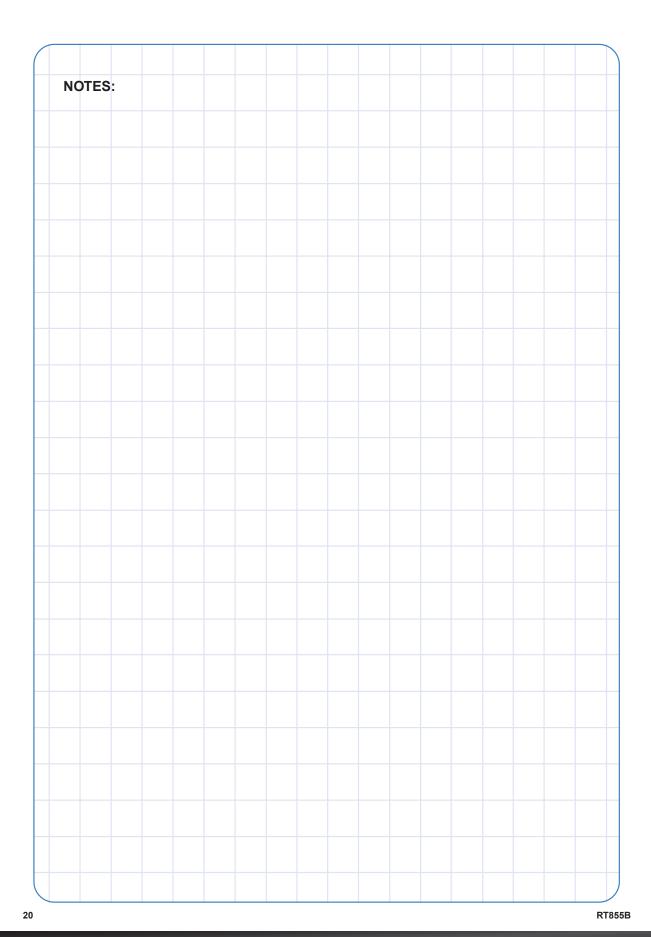
420 lbs.+

10 Ton Headache Ball

560 lbs.+

^{*}Reduction of main boom capacities

⁺Refer to rating plate for actual weight.





Rated Lifting Capacities

IMPORTANT NOTES:

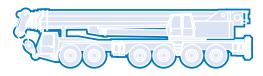
WARNING: THIS CHART IS ONLY A GUIDE. The notes below are for illustration only and should not be relied upon to operate the crane. The individual crane's load chart, operating instructions and other instruction plates must be read and understood prior to operating the crane.

- 1. All rated loads have been tested to and meet minimum requirements of SAE J1063 NOV93 Cantilevered Boom Crane Structures Method of Test, and do not exceed 85% of the tipping load on outriggers full extended and 50% extended, and 75% of the tipping load on outriggers 0% extended (fully retracted) and rubber, as determined by SAE J765 OCT90 Crane Stability Test Code.
- Capacities given do not include the weight of hookblocks, slings, auxiliary lifting equipment and load handling devices. Their weights must be added to the load to be lifted. When more than minimum required reeving is used, the additional rope weight shall be considered part of the load.
- 3. Capacities appearing above the bold line are based on structural strength. Tipping should never be used to indicate capacity limitation.
- 4. All capacities are for crane on firm, level surface. It may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.
- 5. When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or boom length shall be used.
- For outrigger operation, ALL outriggers shall be properly extended with tires raised free of ground before raising the boom or lifting loads.

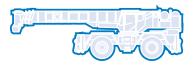


















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